



YARWAY

High Pressure piston traps with a quick change trim design.

Features

- Quick Change Trim- easily replaced without removing the trap body from the line
- Long life Materials - Chrome Moly body and bonnet, stainless steel internals
- Broad range of Pressure Classes- Classes 600 (PN100) and 1500 (PN 250) are standard
- Integral Screen - Eliminates extra piping connections
- Range of Capacities - Depends upon the trap internals applicable to the pressure class
- Seaworthy - Shock and vibration tested in accordance with MIL specs
- Optional Blow-Off Valve Connection - 1/2" socket weld.

Typical applications

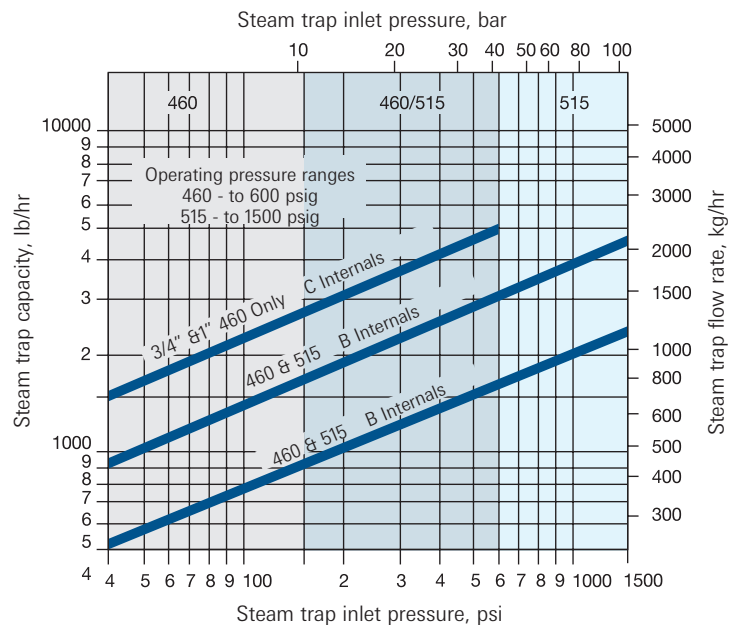
In all plants and utilities where high pressure steam is distributed and used for process applications e.g. main steam line drains etc.

How to interpret the curves

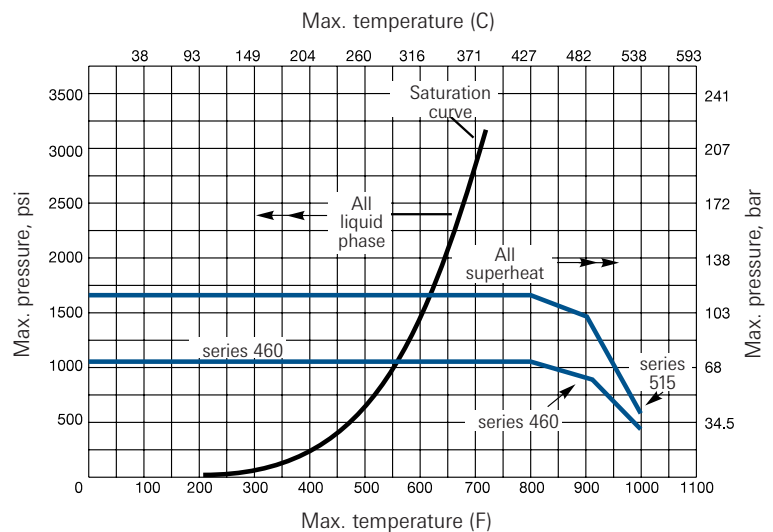
First, use the shell pressure / temperature curves to confirm that the trap selected is suitable for the design maximum pressure and temperature of the application. Then, select the trap on the basis of operating pressure. For instance, for operating pressures to 600 psig (41 barg), choose a Series 460 trap; to 1500 psig (103 barg), choose a Series 515 trap. Finally, select the trap internals that will provide the required discharge capacity at the operating pressure.



Operating Pressure Ranges vs. Condensate Capacity Near Steam Temperature
(For steam trap sizing)

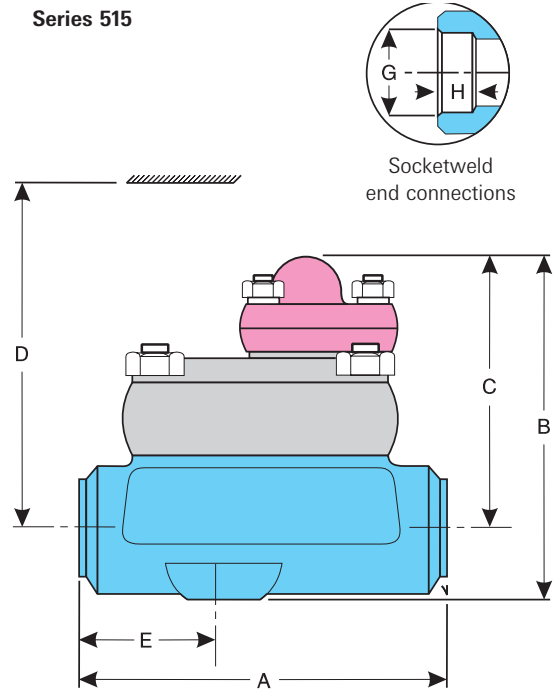
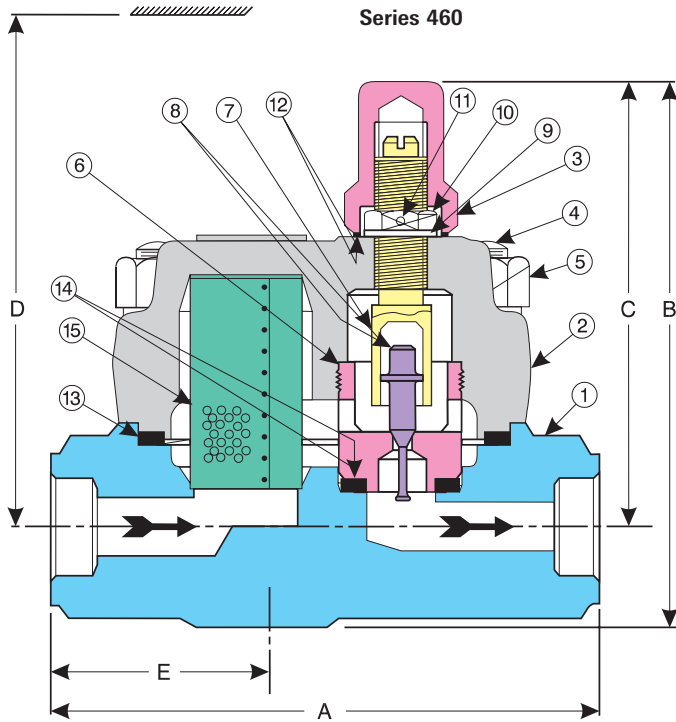


Shell Pressure/Temperature Ratings



High Pressure Steam Traps 1/2" - 3/4" - 1"

Series 460 and Series 515



Materials and Specifications

| Item | Part | 460 (Class 600) | | 515 (Class 600) | |
|------|------------------|--------------------|-----------------------------------|--------------------|-----------------------------------|
| | | Material | Specification | Material | Specification |
| 1 | Body | Forged Chrome Moly | ASME SA-182 F-11 .15 Max.C (Body) | Forged Chrome Moly | ASME SA-182 F-11 .15 Max C (Body) |
| 2 | Trap bonnet | Forged Chrome Moly | ASME SA-182 F-11 .15 Max.C (Body) | Forged Chrome Moly | ASME SA-182 F-11 .15 Max C (Body) |
| 3 | Cap | Stainless Steel | Series 400 | Forged Chrome Moly | ASME SA-182 F-11 |
| 4 | Studs | Steel | ASME SA-193 B-16 | Steel | ASME SA- 193 B-16 |
| 5 | Nut | Steel | ASTM A-194 GR.4 | Steel | ASTM A-194 Gr.4 |
| 6 | Seat | Stainless Steel | AISI Series 400 Heat Treated | Stainless Steel | AISI Series 400 Heat Treated |
| 7* | Control Cylinder | Stainless Steel | AISI Series 400 Mod | Stainless Steel | 17-4 PH Heat treated |
| 8* | Valve | Stainless Steel | AISI Series 400 Heat Treated | Stainless Steel | AISI Series 400 Heat Treated |
| 9* | Split Washer | Brass | - | - | - |
| 10* | Lock Nut | Stainless Steel | Series 400 | Stainless Steel | AISI Series 400 |
| 11* | Lock Pin | Brass | - | Monel | - |
| 12* | Cap Gasket | Monel | - | Inconel | Spiral Wound Non -Asbestos |
| 13* | Bonnet Gasket | Inconel | Spiral Wound Non-Asbestos | Inconel | Spiral Wound Non -Asbestos |
| 14* | Seat Gasket | Inconel | Spiral Wound Non-Asbestos | Inconel | Spiral Wound Non -Asbesto |
| 15* | Screen | Stainless Steel | AISI Series 300- 0.020" Perf. | Stainless Steel | AISI Series 300-0.020" Perf. |

- Supplied in a renewal kit

Dimensions/Weights

| Series | Trap size In. (DN)* | Dimensions, in. (mm) | | | | | | | Weight lb. (kg) |
|--------|------------------------|----------------------|---------------|---------------|----------------|--------------|--------------|----------|-----------------|
| | | A | B | C | D | E* | G | H | |
| 460 | 1/2 (15) | 4 13/16 (122.2) | 5 (127) | 4 (101.6) | 5 5/16 (134.9) | 1 7/8 (47.6) | 0.860 (21.8) | 3/8 (10) | 10 1/2 (4.76) |
| | 3/4 (20) | | | | | | 1.070 (27.2) | 1/2 (15) | |
| | 1 (25) | | | | | | 1.335 (33.9) | 1/2 (15) | |
| 515 | 1/2 (15) | 5 1/2 (139.7) | 5 1/2 (139.7) | 4 1/2 (114.3) | 7 1/8 (181) | 2 7/8 (73) | 0.860 (21.8) | 3/8 (10) | 16 (7.26) |
| | | | | | | | 1.070 (27.2) | 1/2 (15) | |
| | | | | | | | 1.335 (33.9) | 1/2 (15) | |

* 1/2" Socketweld blow-off optional