

# Cylinders with displacement encoder Product range overview



Function	Туре	Description
Drives	Rodless	
	DDLI	<ul> <li>Without guide</li> <li>With contactless measuring displacement encoder</li> <li>Based on linear drive DGC-K</li> <li>Supply ports on end face</li> <li>System product for handling and assembly technology</li> </ul>
	DGCI	<ul> <li>With guide</li> <li>With contactless measuring displacement encoder</li> <li>Based on linear drive DGC</li> <li>Supply ports optionally on end face or front</li> <li>System product for handling and assembly technology</li> </ul>
	With piston rod	
	DNCI	With contactless measuring displacement encoder     Various piston rod variants     Standards-based cylinder to ISO 15552
	DDPC	With contactless measuring displacement encoder     Various piston rod variants     Standards-based cylinder to ISO 15552      DIN VDMA
	DNC/DSBC	With attached potentiometer MLO-LWG     Various piston rod variants     Standards-based cylinder to ISO 15552  DIN  VDMA
Swivel	Swivel modules	
modules	DSMI	<ul> <li>Based on swivel modules DSM</li> <li>Integrated rotary potentiometer</li> <li>Compact design</li> <li>Wide range of mounting options</li> </ul>

## **Cylinders with displacement encoder**Product range overview



Piston $\varnothing$	Stroke/swivel angle	Suitable					
		for positioning with	for end-position controller		for use as a measuring		
	[mm/°]	CPX-CMAX	CPX-CMPX	SPC11	cylinder		
Rodless							
25, 32, 40,	100, 160, 225, 300, 360, 450,						
63	500, 600, 750, 850, 1000, 1250,						
0)							
	1500, 1750, 2000		•				
		_	_	_	_		
18, 25, 32,	100, 160, 225, 300, 360, 450,						
40, 63	500, 600, 750, 850, 1000, 1250,						
	1500, 1750, 2000						
		•	•	•			
With piston i	od						
32, 40, 50,	10 2000						
63	··· · ·	_	_	_	_		
					_		
	100 750						
	100 730	_	_	_			
		•	•	•	_		
80, 100	10 2000						
00, 100	10 2000				_		
		-	-	-	•		
	100 750						
		•		•	_		
32, 40, 50,	100, 150, 225, 300, 360, 450,						
63, 80	600, 750						
		•	•	•	•		
Swivel modu	les						
25, 40, 63	270						
					•		
		_	_	_	_		

Feature



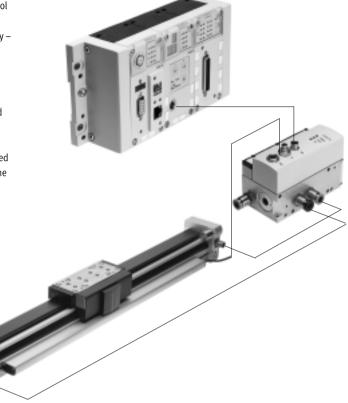
#### Servopneumatic drive technology

Positioning and Soft Stop applications as an integral component of the valve terminal CPX – the modular peripheral system for decentralised automation tasks.

The modular design means that valves, digital inputs and outputs, positioning modules and end-position controllers, as appropriate to the application, can be combined in almost any way on the CPX terminal.

#### Advantages:

- Pneumatics and electrics control and positioning on one platform
- Innovative positioning technology piston rod drives, rodless drives, rotary drives
- · Actuation via fieldbus
- Remote maintenance, remote diagnostics, web server, SMS and e-mail alerts are all possible via TCP/IP
- Modules can be quickly exchanged and expanded without altering the wiring



#### Axis controller CPX-CMAX



#### Free choice:

Position and force control, directly actuated or selected from one of 64 configurable position sets. If you are looking for something more: the configurable function for switching to the next set enables simple functional sequences to be realised with the axis controller CPX-CMAX.

All stations are recognised as: the auto-identification function identifies each participant with its device data on the controller CPX-CMAX.

#### Also included:

The functional scope of the controller CPX-CMAX includes actuation of a brake or clamping unit via the proportional directional control valve VPWP.

Up to 8 modules (max. 8 axes) can be operated in parallel and independently of each other. Commissioning via FCT (Festo configuration software) or via fieldbus: no programming, only configuration.

#### Technical data → Internet: cpx-cmax

- Greater flexibility
- OEM friendly commissioning also via fieldbus
- Easy installation and fast commissioning
- Cost-effective
- You program the system in your PLC environment

Features



#### End-position controller CPX-CMPX



Fast travel between the mechanical end stops of the cylinder, stopping gently and without impact in the end position.

Fast commissioning via control panel, fieldbus or handheld unit. Improved control of downtime. Actuation of a brake or clamping unit via the proportional directional control valve VPWP is an integral part of the controller CMPX.

Depending on the fieldbus chosen, up to 9 end-position controllers can be actuated on the CPX terminal. All system data can be read and written via the fieldbus, including, for example, the mid positions.

#### Technical data → Internet: cpx-cmpx

#### Advantages:

- · Greater flexibility
- OEM friendly commissioning also via fieldbus
- Easy installation and fast commissioning
- Cost-effective
  - up to 30% faster cycle rates
- significantly reduced system vibration
- Improved work ergonomics thanks to significantly reduced noise level
- The extended diagnostics help to reduce the service time of the machine

#### Proportional directional control valve VPWP



The 5/3-way proportional directional control valve for applications with Soft Stop and pneumatic positioning.
Fully digitalised – with integrated pressure sensors, with new diagnostic functions.
In sizes 4, 6, 8 and 10.
Flow rate of 350, 700, 1400 and

2000 l/min.

With switching output for actuating a brake.

Coloured supply ports.
Pre-assembled cables guarantee faultless and fast connection with the controllers CPX-CMPX and CPX-CMAX.

#### Technical data → Internet: vpwp

#### Advantages:

- Easy installation and fast commissioning
- Reduction of system downtimes thanks to the new diagnostic options
- With switching output for actuating a brake/clamping unit

#### Measuring module CPX-CMIX



Fully digital data acquisition and transmission means that pneumatic cylinders can be used as sensors. With very high repetition accuracy and incorporating both analogue and digital measuring sensors.

Suitable for the linear drive DGCI with displacement encoder for measuring absolute values, for the piston rod drive DNCI/DDPC with incremental displacement encoder or even for a potentiometer of the type MLO.

#### Technical data → Internet: cpx-cmix

- All process steps can be documented, which improves quality
- An adjustable contact force (via pressure regulator) increases the precision of the "displacement sensor"
- With displacement encoders for measuring absolute values, the actual position is immediately available after the system is switched on

Drive options



#### System with linear drive DDLI, DGCI



- 1 Controller module CPX-CMPX or CPX-CMAX
- 2 Proportional directional control valve VPWP
- 3 Linear drive DDLI, DGCI with displacement encoder
- 6 Connecting cable KVI-CP-3-...

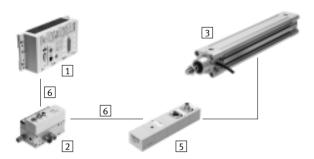
- Pneumatic rodless linear drive with displacement encoder, with or without recirculating ball bearing guide
- Displacement encoder with absolute and contactless measurement
- Diameters:
- DGCI: 18 ... 63 mm
- DDLI: 25 ... 63 mm
- Stroke: 100 ... 2000 mm in fixed lengths
- Range of applications: Soft Stop and pneumatic positioning
- Loads from 1 ... 180 kg
- No sensor interface required

#### Technical data → Internet: ddli or dgci

#### Advantages:

- Complete drive unit
- DDLI for easy connection to customer's guide system
- Excellent running characteristics
- For fast and accurate positioning down to ±0.2 mm (only with axis controller CPX-CMAX)

#### System with standard cylinder DNCI, DDPC



- 1 Controller module CPX-CMPX or CPX-CMAX
- 2 Proportional directional control valve VPWP
- 3 Standard cylinder DNCI, DDPC with displacement encoder
- 5 Sensor interface CASM-S-D3-R7
- 6 Connecting cable KVI-CP-3-...

#### Standard cylinder with integrated displacement encoder, conforms to DIN ISO 6432, VDMA 24 562, NF E 49 003.1 and Uni 10 290

- Displacement encoder with contactless and incremental measuring
- Diameter: 32 ... 100 mm
- Stroke: 100 ... 750 mm
- Range of applications: Soft Stop and pneumatic positioning
- Loads from 3 ... 450 kg and a matching sensor interface CASM-S-D3-R7
- Pre-assembled cables guarantee faultless and fast electrical connection

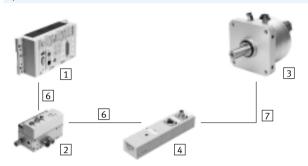
#### Technical data → Internet: dnci

- · Compact drive unit
- Can be used universally
- · Also with guide unit
- For fast and accurate positioning up to ±0.5 mm (only with axis controller CPX-CMAX)

Drive option



#### System with swivel module DSMI



- 1 Controller module CPX-CMPX or CPX-CMAX
- 2 Proportional directional control valve VPWP
- 3 Swivel module DSMI with displacement encoder
- 4 Sensor interface CASM-S-D2-R3
- 6 Connecting cable KVI-CP-3-...
- 7 Connecting cable NEBC-P1W4-K-0,3-N-M12G5

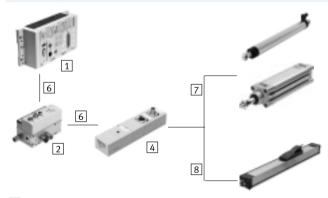
- Swivel module DSMI with integrated displacement encoder
- Identical design to pneumatic swivel module DSM
- Absolute displacement encoder based on a potentiometer
- Swivel range of 0 ... 270°
- Size: 25, 40, 63
- Max. torque: 5 ... 40 Nm
- Range of applications: Soft Stop and pneumatic positioning
- Mass moments of inertia from 15 ... 6000 kgcm<sup>2</sup> and a matching sensor interface CASM-S-D2-R3
- Pre-assembled cables guarantee faultless and fast connection with the proportional directional control valve VPWP

#### Technical data → Internet: dsmi

#### Advantages:

- Complete drive unit, compact, can be used immediately
- High angular acceleration
- With adjustable fixed stops
- For fast and accurate positioning down to ±0.2° (only with axis controller CPX-CMAX)

#### System with potentiometer



- 1 Controller module CPX-CMPX or CPX-CMAX
- 2 Proportional directional control valve VPWP
- 4 Sensor interface CASM-S-D2-R3
- 6 Connecting cable KVI-CP-3-...
- 7 Connecting cable NEBC-P1W4-K-0,3-N-M12G5
- 8 Connecting cable NEBC-A1W3-K-0,4-N-M12G5

- Attachable potentiometers with absolute measurement, with high degree of protection
- With connecting rod or moment compensator
- Measuring range:
   Connecting rod: 100 ... 750 mm
   Moment compensator:
   225 ... 2000 mm
- Pre-assembled cables guarantee faultless and fast connection with the sensor interface CASM
- Range of applications: Soft Stop and pneumatic positioning with cylinder Ø 25 ... 80 mm,
   e.g. DNC or DSBC
- Loads from 1 ... 300 kg

#### Technical data → Internet: casm

- Easy installation and fast commissioning
- Cost-effective
- Can also be used in harsh ambient conditions
- Variety of drives: CPX-CMPX and CPX-CMAX also support cylinders with external displacement encoder

# **Cylinders with displacement encoder**Drive options



System components for Soft Stop systems with end-position controller CPX-CMPX							
	Linear drive	Standard cylinder	Swivel module	Displacement encode	r	→ Page/	
	DDLI/DGCI	DNCI, DDPC	DSMI	MLO-LWG/-TLF	MME-MTS	Internet	
End-position controller	_	_		_	_	cmny	
CPX-CMPX	-	-	_	-	-	cmpx	
Prop. directional control valve	_	_		_			
VPWP	-	-	-	-	-	vpwp	
Sensor interface						cacm	
CASM-S-D2-R3	_	_	-	-	_	casm	
Sensor interface	_		_	_	_	casm	
CASM-S-D3-R7	_	_			_	Casiii	
Connecting cable	_					kvi	
KVI-CP-3	_	_	_	_	_	KVI	
Connecting cable				■ / -		nebc	
NEBC-P1W4	_	_	_	<b>-</b> / -	_	певс	
Connecting cable	_	_	_	- / <b>■</b>	_	nebc	
NEBC-A1W3	_	_	_	- / <b>-</b>	_	HEDC	
Connecting cable	_	_	_	_		vnwn	
NEBP-M16W6	_	_		_	-	vpwp	

System components for pneumatic positioning systems with axis controller CPX-CMAX							
	Linear drive	Standard cylinder	Swivel module	Displacement encode	er	→ Page/	
	DDLI/DGCI	DNCI, DDPC	DSMI	MLO-LWG/-TLF	MME-MTS	Internet	
Axis controller	_	_	_	_	_	am av	
CPX-CMAX	-	-	-	-	-	cmax	
Prop. directional control valve		_			_	unum	
VPWP	-	-	-	-	-	vpwp	
Sensor interface						casm	
CASM-S-D2-R3	_	_	_	-		Casiii	
Sensor interface			_	_	_	casm	
CASM-S-D3-R7	_	-				Casiii	
Connecting cable		_	_	_	_	kvi	
KVI-CP-3	_	_	_	_	_	KVI	
Connecting cable		_		<b>I</b> / -		nebc	
NEBC-P1W4	_	_	_	-/-		TIEDC	
Connecting cable		_	_	-/ <b>■</b>	_	nebc	
NEBC-A1W3	_	_		- / -		TICDC	
Connecting cable	_	_	_	_	_	vpwp	
NEBP-M16W6		_			_	Ahaah	

System components for measuring cylinders with measuring module CPX-CMIX							
	Linear drive	Standard cylinder	Swivel module	Displacement encoder		→ Page/	
	DDLI/DGCI	DNCI, DDPC	DSMI	MLO-LWG/-TLF	MME-MTS	Internet	
Measuring module	_	_		_	_		
CPX-CMIX-M1-1	•	•	•		•	cmix	
Sensor interface			•	_		casm	
CASM-S-D2-R3	_	_	-	-	_	casm	
Sensor interface		-	-	-	-	casm	
CASM-S-D3-R7	_						
Connecting cable	( <b>=</b> )1)	(■)1) ■	_			(■)	kvi
KVI-CP-3	(=)-7	-	-	-	(-)	KVI	
Connecting cable				■ / -		nebc	
NEBC-P1W4	_	_	-	<b>-</b> / -	_	перс	
Connecting cable				- / <b>■</b>		nebc	
NEBC-A1W3	_	_	_	- / -	_		
Connecting cable	_	_			_	VIDIVID	
NEBP-M16W6	_	_	_	_	-	vpwp	

<sup>1)</sup> As an extension

## **Cylinders with displacement encoder** Overview



#### Individual components for positioning With end-position controller SPC11

→ Internet: spc11



- 1 End-position controller SPC11-POT-LWG
  - 2 Proportional directional control valve MPYE
  - 3 Swivel module DSMI
  - 4 Connecting cable KMPYE-AIF-...



2

1



3

Individual components for use as a measuring cylinder With measuring module CPX-CMIX

→ Internet: cmix



1



2

3

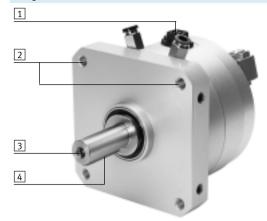


- 1 Measuring module CPX-CMIX
  - 2 Sensor interface CASM-S-D2-R3
  - 3 Swivel module DSMI

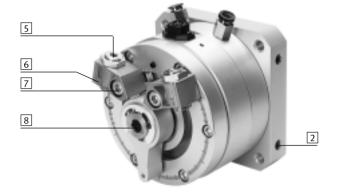


Key features

#### At a glance



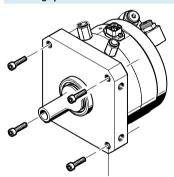
- 1 Connector plug for displacement encoder
- 2 Wide range of integrated mounting options
- 3 Option for mounting on the drive shaft by the user
- 4 Feather key
- 5 Fixed stop with precision adjustment of the swivel angle
- 6 Mounting facility for proximity sensors using sensor bracket, for contactless position sensing



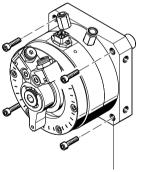
- 7 Fixed stop can be set at any point within the swivel angle
- 8 Manual operation via internal hexagon socket in the drive shaft

A female thread is already integrated for attachment of an additional drive shaft by the user.

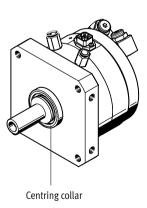
#### **Mounting options**

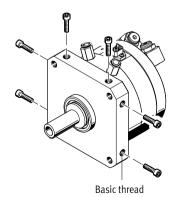


Threaded through-hole



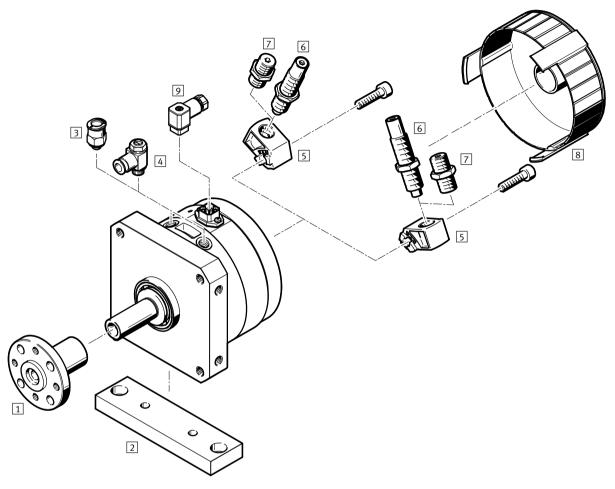
Threaded through-hole





# Swivel modules DSMI-B, with integrated angular displacement encoder Peripherals overview



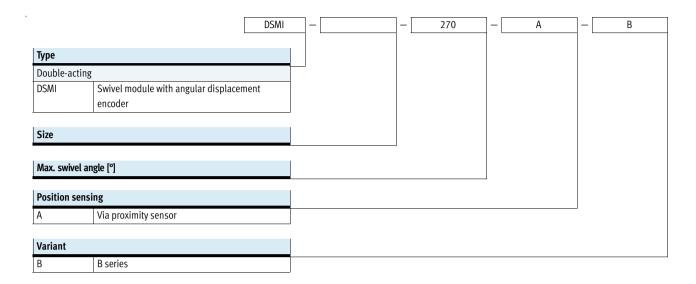


Accessories			
	For size	Description	→ Page/Internet
1 Push-on flange	25, 40	For mounting attachments	18
FWSR			
2 Mounting plate	25, 40	Adapter plate for mounting the drive	18
HSM			
3 Push-in fitting	25, 40, 63	For connecting compressed air tubing with standard O.D.	qs
QS		(push-in fittings are included in the scope of delivery of the drive)	
4 One-way flow control valve	25, 40, 63	For regulating speed	20
GRLA		(is recommended when using the DSMI as a measuring cylinder)	
5 Cushioning mount	25, 40, 63	For elastic cushioning components	19
DSM-B		For shock absorbers	
		As a mechanical stop in Soft Stop applications	
6 Shock absorber	25, 40, 63	Self-adjusting shock absorbers with fixed stop	19
DYSC		(is recommended when using the DSMI as a measuring cylinder)	
7 Cushioning kit	25, 40, 63	Elastic cushioning components with fixed stop	19
DSMP-B			
8 Cover cap	25, 40	Reduces the risk of injury in the swivel range of the stop lever	19
AKM			
9 Plug socket	25, 40, 63	For connecting the displacement encoder	20
SD			



Type codes

12





Technical data

- **Ø** - Size 25 ... 63

-**=**- Torque 5 ... 40 Nm



General technical data						
Size		25	40	63		
Design		Rotary vane				
		Drive shaft, fitted with	ball bearings		-	
Mode of operation		Double-acting			-	
Type of mounting		Via female thread				
Position sensing		Via integrated angular	Via integrated angular displacement encoder			
		Via proximity sensor <sup>1)</sup>				
Measuring principle (angular displaceme	ent encoder)	Analogue with conductive plastic potentiometer				
Min. travel speed	[°/s]	50				
Max. travel speed	[°/s]	2000				
Max. swivel angle <sup>2)</sup>	[°]	272				
Adjustment range of swivel angle	[°]	0 270				
Pneumatic connection		M5	G1/8	G1/4		
Push-in fitting used		QSM-M5-6	QS-G1/8-8-I	QS-G1/4-8-I		
Compressed air tubing O.D.	[mm]	6	8	8		

- 1) Not included in the scope of delivery, can be ordered as an option
- 2) Note stroke reduction in combination with axis controller CPX-CMAX

Operating and environmental conditions			
Operating pressure [ba	ar]	210	
Operating pressure <sup>1)</sup> [ba	ar]	48	
Operating medium <sup>2)</sup>		Compressed air according to ISO 8573-1:2010 [6:4:4]	
Note about the operating/pilot medium		Lubricated operation not possible	
		Pressure dew point 10 °C below ambient/medium temperature	
Ambient temperature <sup>3)</sup> [°C	C]	-10 +60	
Vibration resistance to DIN/IEC 68, Part 2 - 6		Severity level 2	
Continuous shock resistance to DIN/IEC 68, Part 2	- 82	Severity level 2	
CE marking (see declaration of conformity) <sup>4)</sup>		To EU EMC Directive	
Corrosion resistance class CRC <sup>5)</sup>		1	

- 1) Only applies to applications with end-position controller CPX-CMPX, SPC11 and axis controller CPX-CMAX
- The proportional directional control valve VPWP, MPYE requires these characteristic values
- Note operating range of proximity sensors

4) For information about the applicability of the component see the manufacturer's EC declaration of conformity at: www.festo.com/sp → Certificates.

If the component is subject to restrictions on usage in residential, office or commercial environments or small businesses, further measures to reduce the emitted interference may be necessary.

5) Corrosion resistance class CRC 1 to Festo standard FN 940070

Low corrosion stress. For dry indoor applications or transport and storage protection. Also applies to parts behind covers, in the non-visible interior area, and parts which are covered in the application (e.g. drive

Weight				
Size		25	40	63
DSMI	[g]	1080	3950	6900



Torque [Nm]			
Size	25	40	63
Torque <sup>1)</sup>	5	20	40

1) Theoretical values, calculated at 6 bar

Permissible forces on the drive shaft					
Size		25	40	63	
Max. radial force	[N]	120	350	500	
Max. axial force	[N]	50	120	500	
Max. swivel frequency <sup>1)</sup>	[Hz]	2	•	1	

1) At max. permissible mass moment of inertia, operating pressure of 6 bar and a swivel angle of  $270^\circ$ 



Positioning characteristics with axis contro	oller CPX-CMAX			
Size		25	40	63
Mounting position		Any		
Resolution	[°]	0.1		
Repetition accuracy	[°]	≤±0.3		
Min. mass moment of inertia, horizontal 1)	[kgm <sup>2</sup> ]	15 x 10 <sup>-4</sup>	60 x 10 <sup>-4</sup>	300 x 10 <sup>-4</sup>
Max. mass moment of inertia, horizontal 1)	[kgm <sup>2</sup> ]	300 x 10 <sup>-4</sup>	1200 x 10 <sup>-4</sup>	6000 x 10 <sup>-4</sup>
Min. mass moment of inertia, vertical <sup>2)</sup>	[kgm <sup>2</sup> ]	15 x 10 <sup>-4</sup>	60 x 10 <sup>-4</sup>	300 x 10 <sup>-4</sup>
Max. mass moment of inertia, vertical 2)	[kgm <sup>2</sup> ]	300 x 10 <sup>-4</sup>	1200 x 10 <sup>-4</sup>	6000 x 10 <sup>-4</sup>
Min. travel speed	[°/s]	50		·
Max. travel speed	[°/s]	2000		
Typical positioning time, long stroke <sup>3)</sup>	[s]	0.35/0.60	0.30/0.55	0.64/1
Typical positioning time, short stroke <sup>4)</sup>	[s]	0.15/0.25	0.25/0.25	0.30/0.35
Min. positioning stroke	[°]	5	·	
Max. swivel stroke <sup>5)</sup>	[°]	260		
Recommended proportional directional con	trol valve	·		
For CPX-CMAX		VPWP-4-L-5-Q6-10-E-F	VPWP-4-L-5-Q8-10-E-F	

- 1) Must not change during the movement, but may be outside the centre of gravity
- 2) Must not change during the movement, must act at the centre of gravity
- 3) At 6 bar, vertical mounting position, 260° positioning angle at min./max. mass moment of inertia
  4) At 6 bar, vertical mounting position, 15° positioning angle at min./max. mass moment of inertia
  5) A stroke reduction of 5° on both sides must be observed



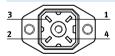
Positioning characteristics with Soft Stop en	Positioning characteristics with Soft Stop end-position controller CPX-CMPX, SPC11								
Size		25	40	63					
Mounting position		Horizontal							
End-position repetition accuracy <sup>1)</sup>	[°]	< ±0.2							
Intermediate-position repetition accuracy	[°]	±2							
Cushioning <sup>2)</sup>		Electronically controlled							
Min. mass moment of inertia,	[kgm <sup>2</sup> ]	15 x 10 <sup>-4</sup>	60 x 10 <sup>-4</sup>	300 x 10 <sup>-4</sup>					
horizontal <sup>3)</sup>									
Max. mass moment of inertia,	[kgm <sup>2</sup> ]	300 x 10 <sup>-4</sup>	1200 x 10 <sup>-4</sup>	6000 x 10 <sup>-4</sup>					
horizontal <sup>3)</sup>									
Min. swivel stroke	[°]	15	1						
Recommended proportional directional control	ol valve								
For CPX-CMPX		VPWP-4-L-5-Q6-10-E-F	VPWP-4-L-5-Q8-10-E-F						
For SPC11		MPYE-5-M5-010-B	MPYE-5-1/8-LF-010-B						

- 1) When using the DSMI stops
- 2) The cushioning pad on the stop lever must be removed for applications with Soft Stop. The stop lever must not swivel to the end stop at too great a speed as this could damage the swivel module
- 3) Must not change during the movement, but may be outside the centre of gravity

Electrical data – Disp	lacement encoder		
Output signal			Analogue
		[%]	<±0.25
Power supply <sup>2)</sup> [V DC]		[V DC]	10
Max. current consumption [mA]		[mA]	4
Wiper current	Recommended	[μΑ]	<1
	Maximum <sup>3)</sup>	[mA]	10
Connection resistance	9	$[k\Omega]$	5
Connection resistance	e tolerance	[%]	±20
Protection class			IP65
CE marking (see declaration of conformity)			To EU EMC Directive <sup>4)</sup>
Electrical connection			4-pin plug, ☐ 16, DIN 45 322

- Refers to max. swivel angle
   Stabilised power supply is recommended, max. 42 V DC permissible
   Only permissible in the short term in the event of a fault
- 4) For information about the applicability of the component see the manufacturer's EC declaration of conformity at: www.festo.com/sp → Certificates. If the component is subject to restrictions on usage in residential, office or commercial environments or small businesses, further measures to reduce the emitted interference may be necessary.

#### Pin allocation of plug



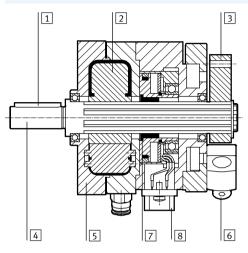
Pin	Functio	n
1	24 V	Power supply
2	Sig	Signal
3	0 V	GND
4	PE	Screening

# Swivel modules DSMI-B, with integrated angular displacement encoder Technical data



#### Materials

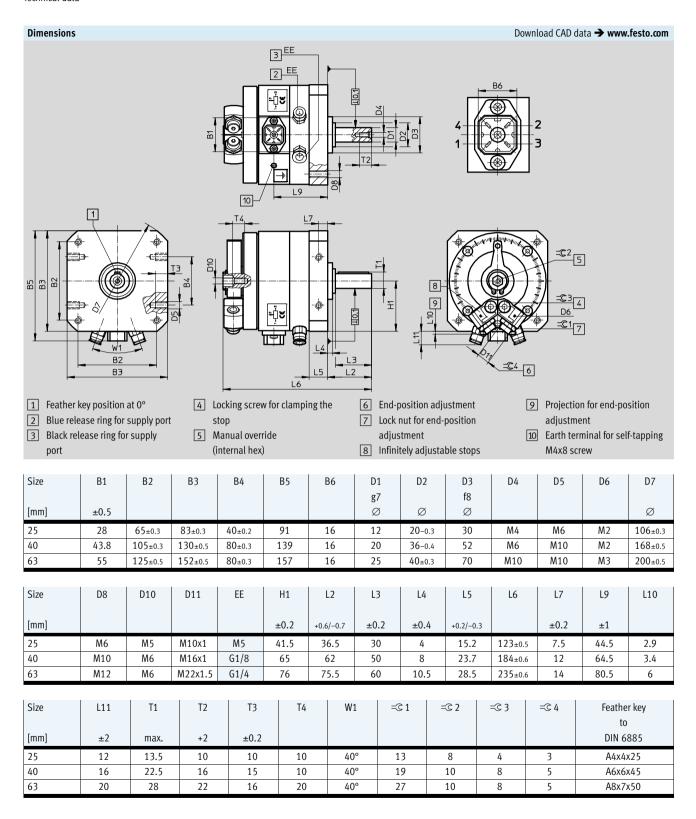
#### Sectional view



Cylinder/displacement encoder	
Cylinder	
1 Feather key	Steel
2 Rotary vane	Glass fibre-reinforced plastic
3 Stop lever	Anodised wrought aluminium alloy
4 Drive shaft	Nickel-plated steel
5 Housing	Anodised wrought aluminium alloy
6 Fixed stop/screw	Steel
Note on materials	Free of copper and PTFE
	RoHS-compliant
Displacement encoder	
7 Coupling	Polyurethane
8 Housing	Anodised aluminium



Technical data





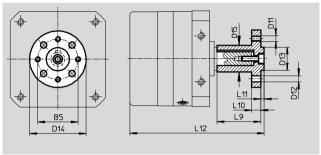
Ordering data				
	Size	Swivel angle	Part No.	Туре
		[°]		
	25	270	561690	DSMI-25-270-A-B
	40		561691	DSMI-40-270-A-B
	63		1202485	DSMI-63-270-A-B

#### Accessories

#### Push-on flange FWSR

Material: Anodised aluminium Free of copper and PTFE



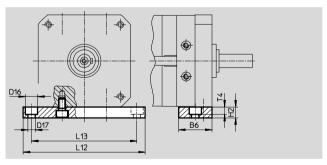


Dimensions and	Dimensions and ordering data												
For size	B5	D11	D12	D13	D14	D15	L9	L10	L11	L12	Weight	Part No.	Туре
			Ø	Ø	Ø	Ø							
[mm]			H13	g7							[g]		
25	35	M5	5.5	20	50	23	38	8	3	116.5	68	13240	FWSR-25
40	54	M8	9	36	70	38	60	11	5	186.5	240	14656	FWSR-40

#### Mounting plate HSM

Material: Anodised aluminium Free of copper and PTFE





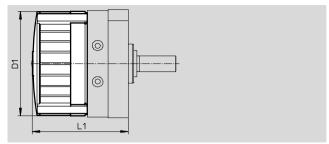
Dimensions and	Dimensions and ordering data										
For size	В6	D16	D17	H2	L12	L13	T4	Weight	Part No.	Туре	
		Ø	Ø								
[mm]								[g]			
25	30	11	6.6	10	110	95	6.8	94	165573	HSM-25	
40	45	18	11	20	180	155	11	459	165575	HSM-40	



#### Cover cap AKM

Material: Polyamide





Dimensions and	Dimensions and ordering data									
For size	D1	L1	Part No.	Туре						
[mm]	Ø									
25	83	98.5±1.2	549196	AKM-25						
40	130	135.5±1.5	549198	AKM-40						

Ordering data					
	For size	Brief description	Part No.	Туре	PU <sup>1)</sup>
Cushioning mo	unt				
<u></u>	25	For elastic cushioning components	547902	DSM-25-B	2
	40	For shock absorbers	547904	DSM-40-B	
	63		552085	DSM-63-B	
Cushioning kit					'
<b>an an</b>	25	For cushioning mount DSMIB	550658	DSM-16/25-P-B	2
	40		550660	DSM-40-P-B	
	63		552086	DSM-63-P-B	
Shock absorbe	r				
	25	For cushioning mount DSMIB	548012	DYSC-7-5-Y1F	1
	40		548014	DYSC-12-12-Y1F	
()	63		553593	DYSC-16-18-Y1F	

<sup>1)</sup> Packaging unit



Ordering data -	- One-way flow cont	trol valves			Technical data → Internet: grla	
	For size	Connection		Material	Part No.	Туре
		Thread	For tubing O.D.			
For exhaust air						
	25	M5	3	Metal design	193137	GRLA-M5-QS-3-D
			4		193138	GRLA-M5-QS-4-D
			6		193139	GRLA-M5-QS-6-D
	40	G1/8	3	=	193142	GRLA-1/8-QS-3-D
			4		193143	GRLA-1/8-QS-4-D
			6	=	193144	GRLA-1/8-QS-6-D
			8	1	193145	GRLA-1/8-QS-8-D
	63	G1/4	10	=	193148	GRLA-1/4-QS-10-D

Ordering data – Connecting cable			
	Description	Part No.	Туре
	Between sensor interface CASM and displacement encoder	549293	NEBC-P1W4-K-0.3-N-M12G5

Ordering data – Plug sockets			
	Description	Part No.	Туре
	For displacement encoder connection	194332	SD-4-WD-7