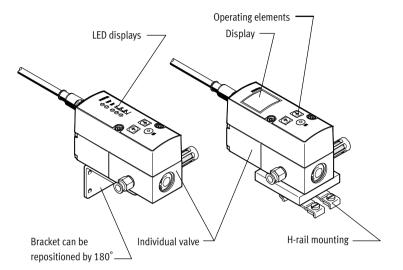
FESTO



Key features





Innovative

- Multi-sensor control (cascade control)
- Diagnostics
- Choice of regulation characteristic
- Temperature compensated
- High dynamic response
- High repetition accuracy
- Modular product system

Versatile

- Individual valves (in-line valve)
- Various user interfaces
 - LED displays
 - LCD display
 - Adjustment/selection buttons
- Choice of valves with different pressure ranges
- Pressure range can be modified on the valve
- Choice of different setpoint specifications
 - Current input
- Voltage input

Reliable

- Integrated pressure sensor with separate output
- Cable break monitoring
- Pressure is maintained if the controller fails

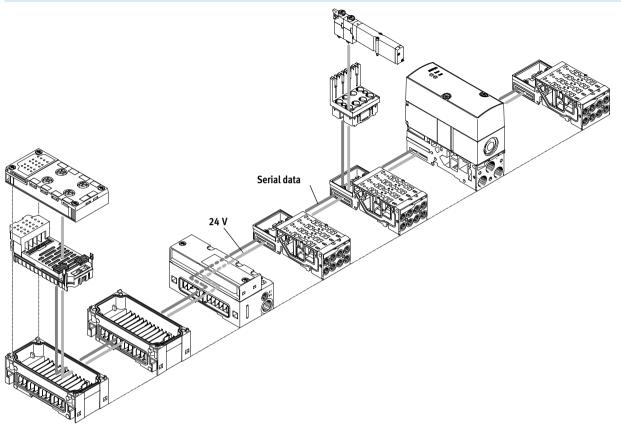
Easy to mount

- H-rail mounting
- Individually via mounting bracket
- QS fittings

FESTO

Key features

VPPM on the valve terminal type 32 MPA



Innovative

- Multi-sensor control
- Diagnostics via the bus
- Choice of regulation characteristic
- High dynamic response
- 2 accuracy levels

Versatile

- For all common protocols
- As an individual pressure regulator
- As a pressure zone regulator
- Choice of 3 valves with different pressure ranges
- 3 pressure ranges (presets) can be set via the bus
- Internal or external compressed air supply possible

Reliable

- Long service life
- LED display for the operating status
- Pressure is maintained if the supply voltage fails
- Fast troubleshooting thanks to LEDs on the valves and diagnostics via fieldbus
- Ease of servicing through replaceable valves

Easy to mount

- Easy replacement of the valves
- Tested units
- Easy extension of the valve terminal



Note

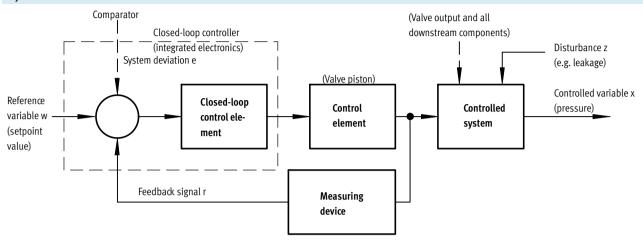
More information on the VPPM valves for type 32 MPA

→ type 32



Key features

Layout of a control circuit



Setup

The figure shows a closed-loop control circuit. The reference variable w (setpoint value, e.g. 5 volts or 8 mA) initially acts on a comparator. The measuring device sends the value of the controlled variable x (actual value, e.g. 3 bar) to the comparator as a feedback signal r. The closed-loop control element detects the system deviation e and actuates the final control

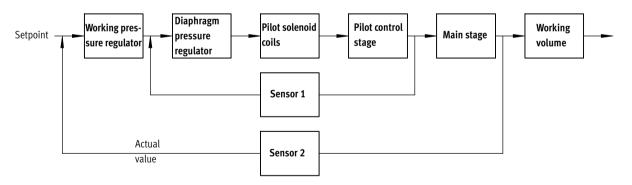
element. The output of the final control element acts on the controlled system. The closed-loop control element thus attempts to compensate for the difference between the reference variable w and the controlled variable x by using the final control element.

Method of operation

This process runs continuously so changes in the reference variable are always detected. However, a system deviation will also appear if the reference variable is constant but the controlled variable changes. This happens when the flow through the valve changes in response to a switching action, a cylinder movement or

a change in load. The disturbance variable z will also cause a system deviation. An example of this is when the pressure drops in the air supply. The disturbance variable z acts on the controlled variable x unintentionally. In all cases, the regulator attempts to readjust the controlled variable x to the reference variable w.

Multi-sensor control (cascade control) of the VPPM



Cascade control

Unlike conventional direct-acting regulators, with multi-sensor control several control circuits are nested inside each other. The overall controlled

system is divided into smaller subcontrolled circuits that are easier to control for the specific task.

Control precision

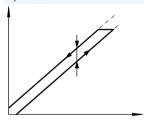
Multi-sensor control significantly improves control precision and dynamic response in comparison with singleacting regulators.

Key features



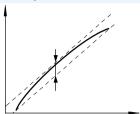
Terms related to the proportional pressure regulator

Hysteresis



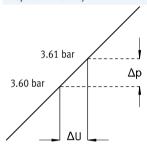
There is always a linear relationship within a certain tolerance between the setpoint value entered and the pressure output. Nevertheless it makes a difference whether the setpoint value is entered as rising or falling. The difference between the maximum deviations is referred to as hysteresis.

Linearity error



A perfectly linear progression of the control characteristic of the output pressure is theoretical. The maximum percentage deviation from this theoretical control characteristic is referred to as the linearity error. The percentage value refers to the maximum output pressure (full scale).

Response sensitivity



The response sensitivity of the device determines how sensitively one can change, i.e. adjust, a pressure. The smallest setpoint value difference that results in a change in the output pressure is referred to as the response sensitivity.

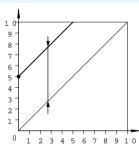
In this case, 0.01 bar.

Repetition accuracy (reproducibility)



The repetition accuracy is the margin within which the fluid output variables are scattered when the same electrical input signal coming from the same direction is repeatedly adjusted. The repetition accuracy is expressed as a percentage of the maximum fluid output signal.

Zero offset



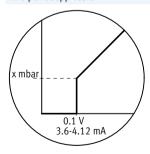
If, for example, a VPPM cannot be vented for safety reasons, the minimum pressure can be increased from the zero point. The smallest setpoint value is then assigned an output pressure of 5 bar, for example, and the largest setpoint value an output pressure of 10 bar. Zero suppression is automatically switched off if zero offsetting is used.

Pressure range adaptation



In the delivery condition, 100% setpoint value equals 100% fluid output signal. Pressure range adaptation or adjustment enables the fluid output variable to be matched to the setpoint value.

Zero point suppression



In practice it is possible that there is residual voltage or residual current at the setpoint input of the VPPM via the setpoint generator.

Zero point suppression is used so that the valve is reliably vented at a setpoint value of zero.

Proportional pressure regulators VPPM, NPT Product range overview

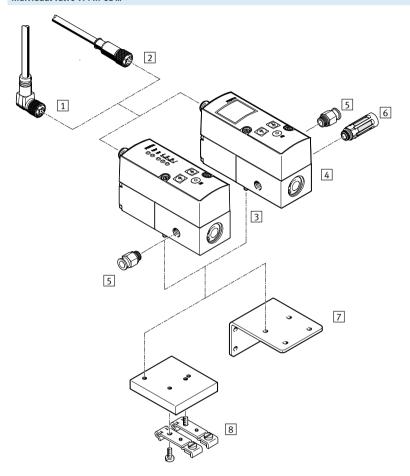


Function	Version	Design	Pneumatic	Nominal	Pressure	Setpoint value	int value input		→ Page/	
			connection 1, 2, 3	size pressurise/ exhaust [mm]	regulation range [psi]	Voltage type 0 10 V	Current type 4 20 mA	Digital	Internet	
Pressure	LED operator unit	(standard)			•					
regulators		Pilot actuated diaphragm valve	1/8NPT	6/4.5	0 29.4/0 2 0 88.2/0 6 0 147/0 10 0 29.4/0 2	•	•	-	12	
			1/4 NP1	0//	0 29.4/0 2 0 88.2/0 6 0 147/0 10	•	•	-		
	LCD operator unit									
		Pilot actuated diaphragm valve	1/8 NPT	6/4.5	0 29.4/0 2 0 88.2/0 6 0 147/0 10	•	•	-	12	
	0		1/4 NPT	8/7	0 29.4/0 2 0 88.2/0 6 0 147/0 10	•	•	-		
			1/2 NPT	12/12	0 88.2/0 6 0 147/0 10			-		
	LED operator unit	. for valve termin	nal MPA-S							
		Pilot actuated diaphragm valve	Sub-base MPA	6/4.5, 8/7	0 29.4/0 2 0 88.2/0 6 0 147/0 10	-	-	•	mpas	

Proportional pressure regulators VPPM, NPT Peripherals overview



Individual valve VPPM-6L ...

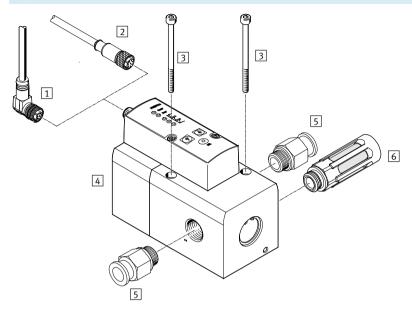


Acce	essories		
		Description	→ Page/Internet
1	Angled plug socket with cable NEBU-M12W8	-	28
2	Straight plug socket with cable SIM-M12-8GD	_	28
3	Proportional pressure regulator VPPM	Operator unit with LED	12
4	Proportional pressure regulator VPPM	Operator unit with LCD	12
5	Push-in fitting QS	For connecting compressed air tubing with standard O.D.	qs
6	Silencer	For fitting in exhaust ports	u
7	Bracket VAME-P1-A	For mounting the valve	25
8	H-rail mounting VAME-P1-T	For mounting on a H-rail	26

Proportional pressure regulators VPPM, NPT Peripherals overview



Individual valve VPPM-12L ...

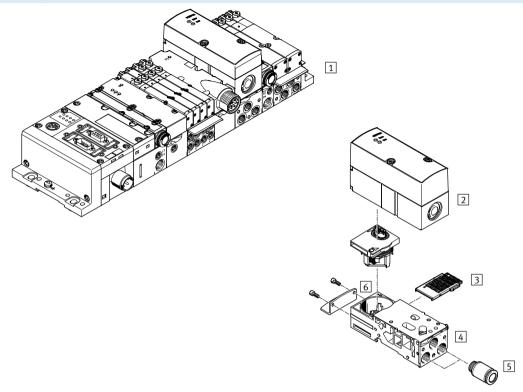


Acce	ssories		
		Description	→ Page/Internet
1	Plug socket with cable, angled	-	40
	NEBU-M12W8		
2	Plug socket with cable, straight	-	40
	SIM-M12-8GD		
3	Fixing screws	-	-
4	Reguladores de presión proporcionales	Operator unit with LED or LCD	18
	VPPM		
5	Push-in fitting	For connecting compressed air tubing with standard outside diameter	qs
	QS		
6	Silencer	For fitting on exhaust ports	u

Proportional pressure regulators VPPM, NPT System overview



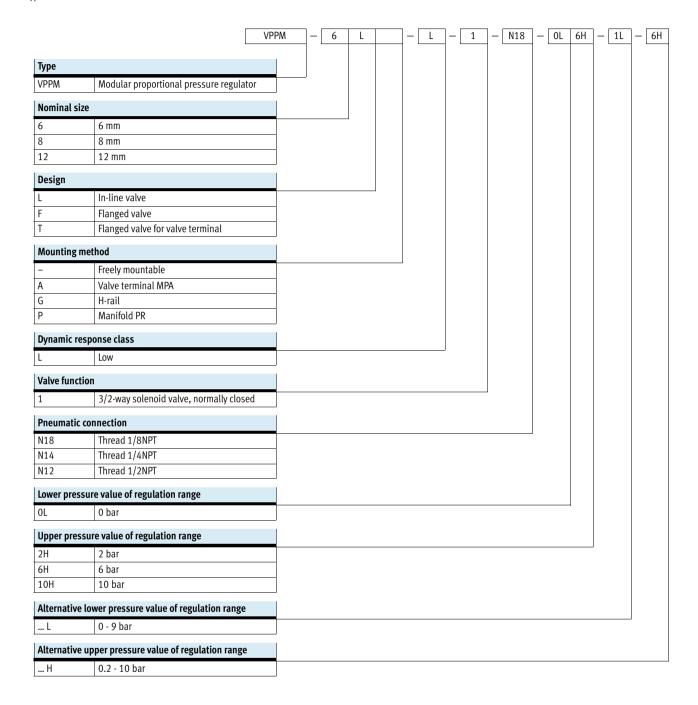
VPPM-6TA ... , VPPM-8TA ... for valve terminal MPA-S



Acce	Accessories							
		Description	→ Page/Internet					
1	Valve terminal type 32 MPA	With fieldbus connection and VPPM	mpas					
2	Proportional pressure regulator VPPM	For valve terminal type 32 MPA-S	mpas					
3	Electrical interlinking module	For sub-base of the proportional pressure regulator	mpas					
	VMPA1-FB-EV-AB							
4	Sub-base VMPA-FB-AP-P1	Without electrical interlinking module and without electrical module	mpas					
5	Push-in fitting QS	-	qs					
6	Mounting attachment VMPA-BG	-	mpas					



Type codes



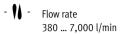
Proportional pressure regulators VPPM, NPT Type codes



→		- V1	N	 S1
Setpoint	specification for individual valve			
_	For valve terminals /			
	servo pneumatics			
V1	0 10 V			
A4	4 20 mA			
Switchin	g output			
N	Negative switching			
Р	Positive switching			
Accuracy	ı			
-	2% (standard)			
S1	1%			
Operator	r unit			
-	LED (standard)			
C1	With LCD, pressure unit variable			



Technical data



- **** - Voltage 21.6 ... 26.4 V DC

Pressure regulation range 0 ... 147 psi 0 ... 10 bar

Variants

- Setpoint input as analogue voltage signal 0 ... 10 V
- Setpoint input as analogue current signal 4 ... 20 mA
- LED version
- With LCD display (... C1)
- NPN (N) or PNP (P) switching output



General technical data						
			1/8 NPT	1/4 NPT	1/2 NPT	
Valve function			3-way proportional pro	essure regulator		
Design			Piloted diaphragm reg	ulator		
Sealing principle			Soft			
Actuation type			Electric			
Type of control			Piloted			
Type of reset			Mechanical spring			
Type of mounting			Via through-hole, via accessories			
Mounting position			Any			
Nominal size	Pressurisation	[mm]	6	8	12	
	Exhaust	[mm]	4.5	7	12	
Standard nominal flow rate		[l/min]	→ Graphs			
Product weight		[g]	400	500	2050	

Electrical data						
			VPPM-6	VPPM-8	VPPM-12	
Electrical connection			Plug, round design, 8-pin	, M12		
Operating voltage range		[V DC]	24 ± 10% = 21.6 26.4			
Residual ripple		[%]	10			
Duty cycle		[%]	100			
Max. electrical power consumption		[W]	7 12			
Setpoint input signal	Voltage	[V DC]	010			
	Current	[mA]	4 20			
Protection against short circuit			For all electrical connections			
Reverse polarity protection			For all electrical connections			
Protection class			IP65			

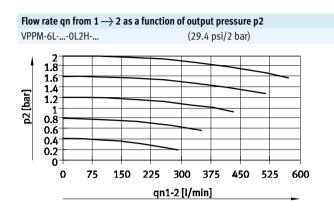


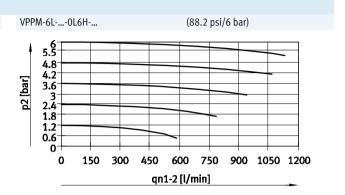
- Note

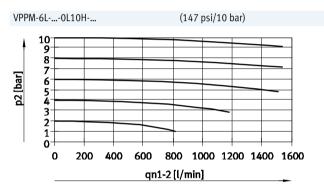
Output pressure is maintained unregulated if the power supply cable is interrupted.

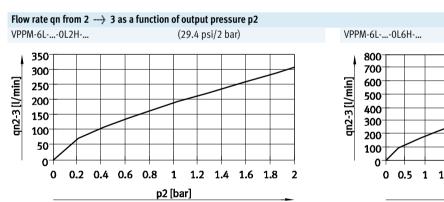


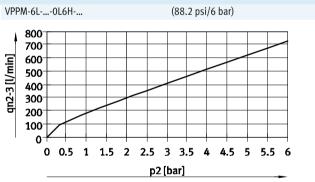
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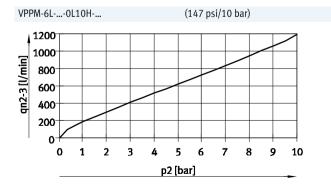






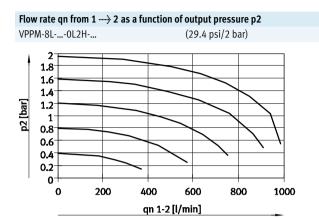


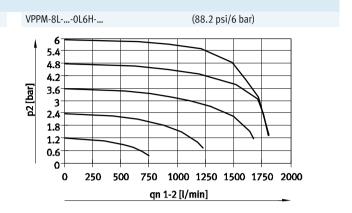


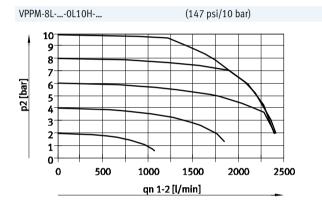


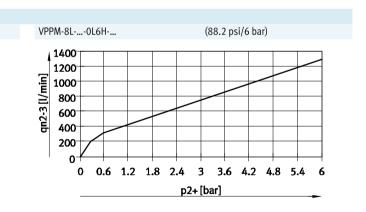


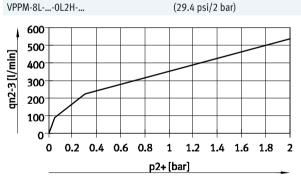
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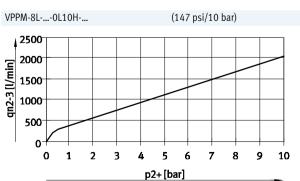






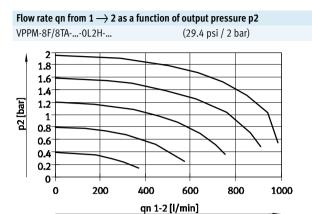


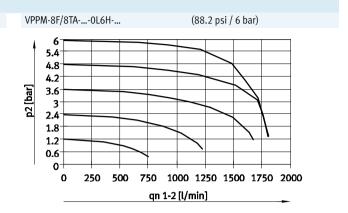
Flow rate qn from 2 --- 3 as a function of output pressure p2

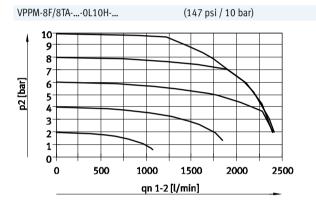


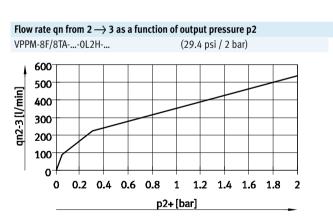


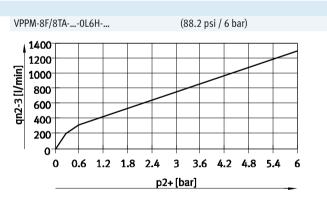
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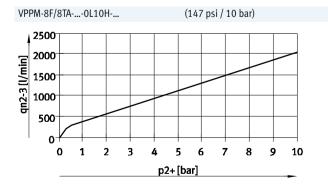






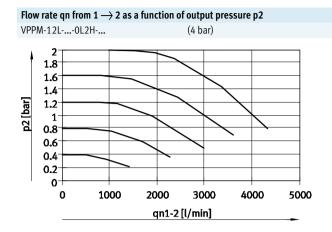


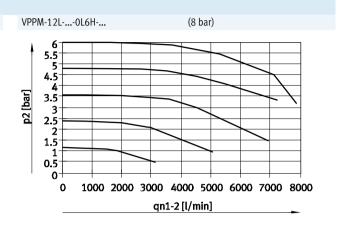


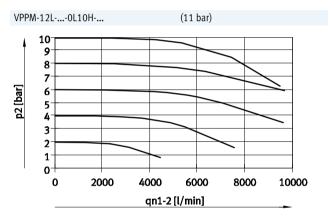


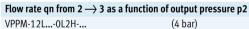


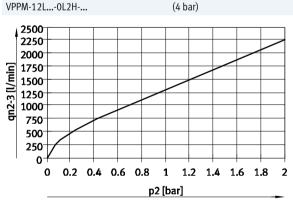
Technical data

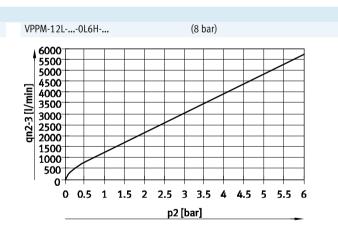


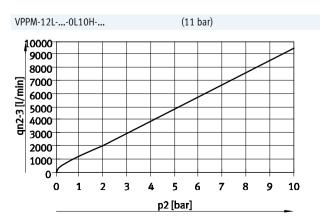














Technical data

Operating and environmental conditions					
Pressure regulation range	[psi]	0 29.4	0 88.2	0 147	
	[bar]	0.02 2	0.06 6	0.1 10	
Operating medium		Compressed air ir	accordance with ISO 8573	-1:2010 [7:4:4]	
		Inert gases			
Note on operating/pilot medium		Operation with lul	oricated medium not possib	le	
Supply pressure 1 ¹⁾	[bar]	2 4	2 8	2 11	
Max. pressure hysteresis	[mbar]	10	30	50	
FS (full scale) linearity error	[%]	2			
FS (full scale) repetition accuracy	[%]	±0.5			
Temperature coefficient	[%/K]	0.04			
Ambient temperature, operator unit LED (standard)	[°C]	0 60			
Ambient temperature, operator unit with LCD	[°C]	0 50			
Temperature of medium	[°C]	10 50	10 50		
Note on materials		RoHS-compliant			
Corrosion resistance class	[CRC]	2 ²⁾			
CE mark		To EU EMC Directive (see declaration of conformity) ³⁾			
Certification		RCM trademark			
		c UL us - Listed (OL)			

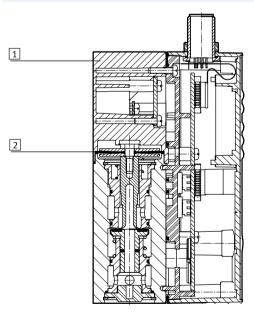
- 1) Supply pressure 1 should always be 1 bar greater than the maximum regulated output pressure.
- 2) Corrosion resistance class CRC 2 to Festo standard FN 940070
 - Moderate corrosion stress. Indoor applications in which condensation may occur. External visible parts with primarily decorative requirements for the surface and which are in direct contact with the ambient atmosphere typical for industrial applications.
- For information about the applicability of the component see the manufacturer's EC declaration of conformity at: www.festo.com/sp → Certificates.

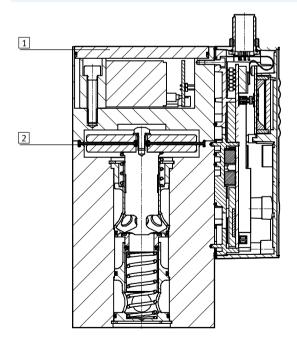
 If the component is subject to restrictions on usage in residential, office or commercial environments or small businesses, further measures to reduce the emitted interference may be necessary.

Materials

Sectional view VPPM-6 ..., VPPM-8 ...



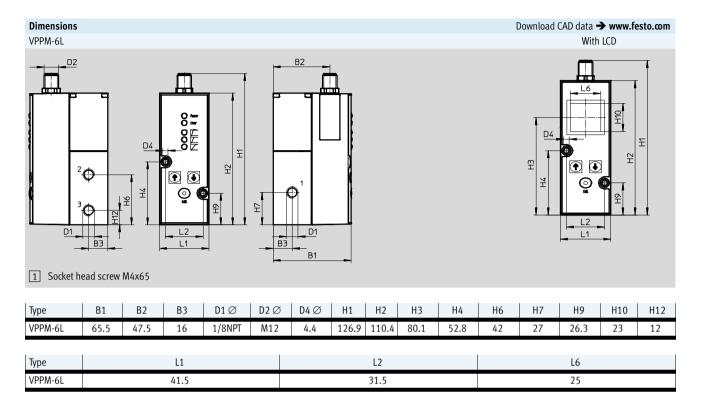




L			
Ī	1	Housing	Wrought aluminium alloy
	2	Diaphragm	Nitrile rubber



Technical data



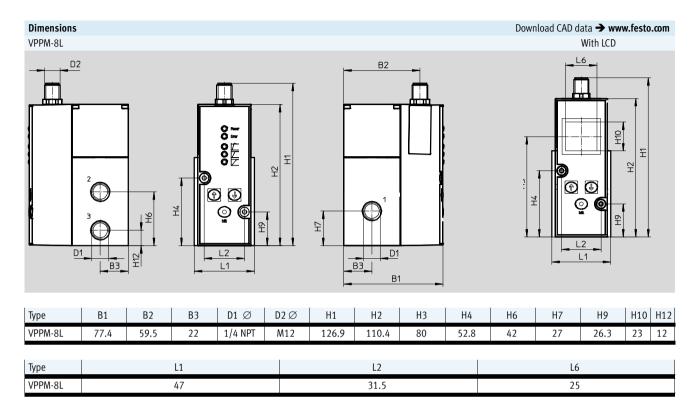
M12 - Pin allocation



- 1 Digital input D1
- 2 +24 V DC supply voltage
- 3 Analogue input W-
- 4 Analogue input W+
- 5 Digital input D2
- 6 Analogue output X
- 7 0 V DC or GND
- Digital output D3

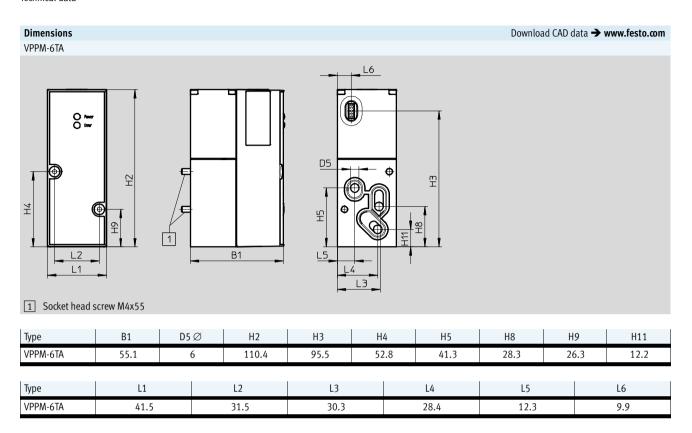
Proportional pressure regulators VPPM, NPTTechnical data

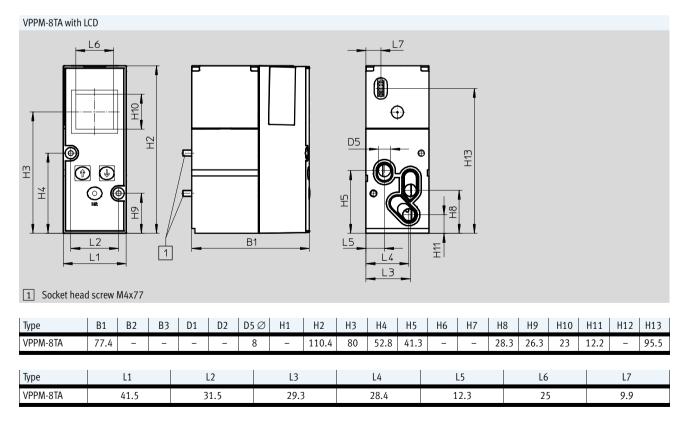




Proportional pressure regulators VPPM, NPT Technical data

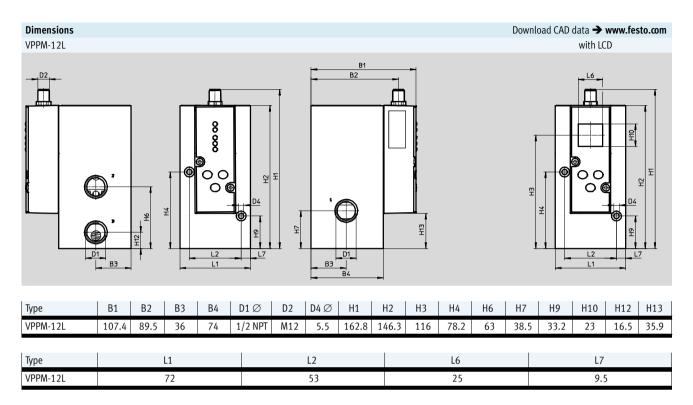






Proportional pressure regulators VPPM Technical data





Proportional pressure regulators VPPM, NPTTechnical data



Ordering data				
Proportional pressure regulators VPPM	Pneumatic connection 1, 2, 3	Pressure regulation range [bar]	Part No.	Туре
Voltage type 0 10 V			·	
Overall accuracy 2%	1/8 NPT	0.06 6	542212	VPPM-6L-L-1-N18-OL6H-V1N
			558349	VPPM-6L-L-1-N18-0L6H-V1N-C1
			558343	VPPM-6L-L-1-N18-0L6H-V1P-C1
Overall accuracy 1%	1/8 NPT	0.1 10	558348	VPPM-6L-L-1-N18-0L10H-V1N-S1C1
			558341	VPPM-6L-L-1-N18-0L10H-V1P-S1C1
			558348	VPPM-6L-L-1-N18-0L10H-V1N-S1C1
	1/2 NPT	0.06 6	576680	VPPM-12L-L-1-N12-0L6H-V1P-S1C1
		0.1 10	576681	VPPM-12L-L-1-N12-0L10H-V1P-S1C1
	•	·		
Current type 4 20 mA				
Overall accuracy 2%	1/8 NPT	0.06 6	558344	VPPM-6L-L-1-N18-0L6H-A4P-C1
		0.1 10	542216	VPPM-6L-L-1-N18-0L10H-A4N
Overall accuracy 1%	1/8 NPT	0.02 2	542208	VPPM-6L-L-1-N18-0L2H-A4N-S1
		0.1 10	558342	VPPM-6L-L-1-N18-0L10H-A4P-S1C1
	1/2 NPT	0.06 6	576682	VPPM-12L-L-1-N12-0L6H-A4P-S1C1
		0.1 10	576683	VPPM-12L-L-1-N12-0L10H-A4P-S1C1
For valve terminal	T			
Overall accuracy 2%	Via valve terminal	0.02 2	542220	VPPM-6TA-L-1-F-0L2H-N
			572410	VPPM-8TA-L-1-F-0L2H-C1
		0.06 6	542221	VPPM-6TA-L-1-F-0L6H-N
			572411	VPPM-8TA-L-1-F-0L6H-C1
		0.02 10	542222	VPPM-6TA-L-1-F-0L10H-N
			572412	VPPM-8TA-L-1-F-0L10H-C1
Overall accuracy 1%	Via valve terminal	0.02 2	542217	VPPM-6TA-L-1-F-0L2H-N-S1
			572407	VPPM-8TA-L-1-F-0L2H-S1C1
		0.06 6	542218	VPPM-6TA-L-1-F-0L6H-N-S1
			572408	VPPM-8TA-L-1-F-0L6H-S1C1
		0.02 10	542219	VPPM-6TA-L-1-F-0L10H-N-S1
<u></u> _			572409	VPPM-8TA-L-1-F-0L10H-S1C1

Proportional pressure regulators VPPM, NPT Ordering data – Modular products



M Mandatory	M Mandatory data							
Module No.	Design	Nominal size	Valve type	Dynamic respon	Valve operating mode	Connection type		
546953	VPPM (NPT)	6	L	L	1	N18		
546954		8	L			N14		
546956		12	L			N12		
Ordering example								
546953	VPPM	- 6	L	- L	- 1	- N18		

Or	dering table				
Siz	re	6	Condi- tions	Code	Enter code
M	Module No.	546953			
	Design	Modular pressure regulator		VPPM	VPPM
	Nominal size	6		-6	
		8		-8	
		12		-12	
	Valve type	In-line	1	L	
	Dynamic response	Low dynamic response (pilot-actuated, soft-sealing)		-L	-L
	Valve operating mode	3/2-way valve, normally closed		-1	-1
	Connection type	NPT thread 1/8 NPT		-N18	
Ψ		NPT thread 1/4 NPT		-N14	
		NPT thread 1/2 NPT		-N12	

¹ Conly with connection type N18, N14, N12 (NPT thread 1/8 NPT, 1/4 NPT, 1/2NPT)

Order code										
546953	VPPM	-	6		-	L	-	1	-	

Proportional pressure regulators VPPM, NPT Ordering data – Modular products



→ M Mandatory dat	a	O Options				
Pressure regulation range	Alternative lower pressure regulation range	Alternative upper pressure regulation range	Setpoint specification	Switching output	Overall accuracy	Operator unit
0L2H 0L6H 0L10H	_	-	V1 A4	P N	S1	C1
-	6.5L	7.1H -	- A4	P -	S1	C1

0r	dering table				
Siz	ze	6	Condi-	Code	Enter
			tions		code
Ψ	Pressure regulation range	0 29.4 psi		-0L2H	
M		0 88.2 psi		-0L6H	
		0 147 psi		-0L10H	
	Alternative lower pressure	-	2	L	
	regulation range				
	Alternative upper pressure	-	3	Н	
	regulation range				
	Setpoint specification	Voltage (standard 0 10 V)		-V1	
		Current (standard 4 20 mA)		-A4	
	Switching output	PNP switching		P	
		NPN switching		N	
0	Overall accuracy	1%		-S1	
	Operator unit	With LCD, pressure unit variable		C1	

 $[\]begin{tabular}{lll} \hline \bf 2 & ...L & Not with pressure regulation range (OL2H, OL6H, OL10H). \\ \hline \end{tabular}$ Must always be less than alternative upper pressure regulation range H

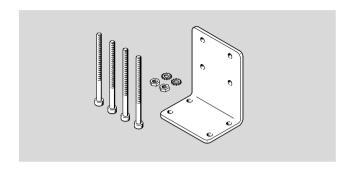
Transfer order code						
-		-		_		

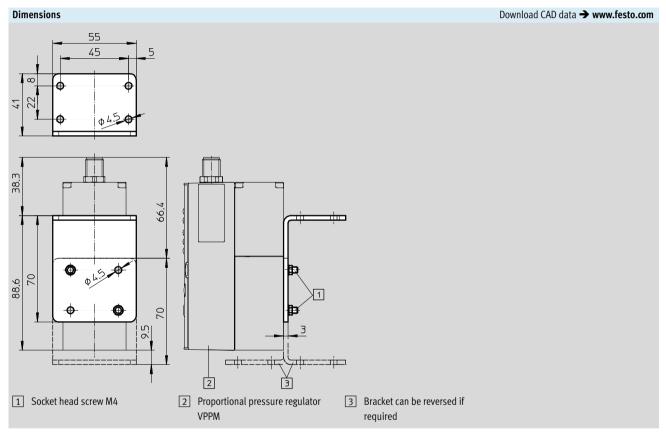
 $[\]begin{tabular}{ll} \hline \bf 3 & ... \bf H & Not with pressure regulation range (0L2H, 0L6H, 0L10H). \end{tabular}$ Must always be greater than alternative lower pressure regulation range ${\sf L}$



Accessories

Bracket VAME-P1-A Material: Wrought aluminium alloy, steel





Ordering data		
Weight	CRC	Part No. Type
[g]		
71	1 ¹⁾	542251 VAME-P1-A

¹⁾ Corrosion resistance class CRC 1 to Festo standard FN 940070
Low corrosion stress. For dry indoor applications or transport and storage protection. Also applies to parts behind covers, in the non-visible interior area, and parts which are covered in the application (e.g. drive trunnions).



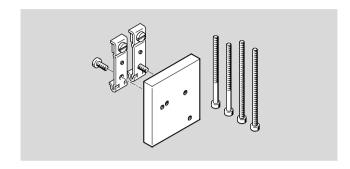
In-line valves VPPM-6L-... must be used in combination with the bracket VAME-P1-A.

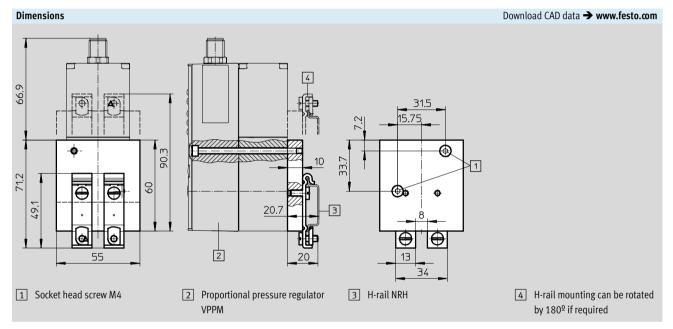


Accessories

H-rail mounting VAME-P1-T Material:

Wrought aluminium alloy, steel





Ordering data			
Weight	CRC	Part No.	Туре
[g]			
150	1 ¹⁾	542255	VAME-P1-T

¹⁾ Corrosion resistance class CRC 1 to Festo standard FN 940070
Low corrosion stress. For dry indoor applications or transport and storage protection. Also applies to parts behind covers, in the non-visible interior area, and parts which are covered in the application (e.g. drive trunnions).



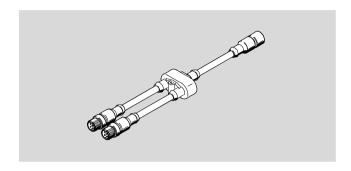
In-line valves VPPM-6L-... must be used in combination with the H-rail VAME-P1-T.

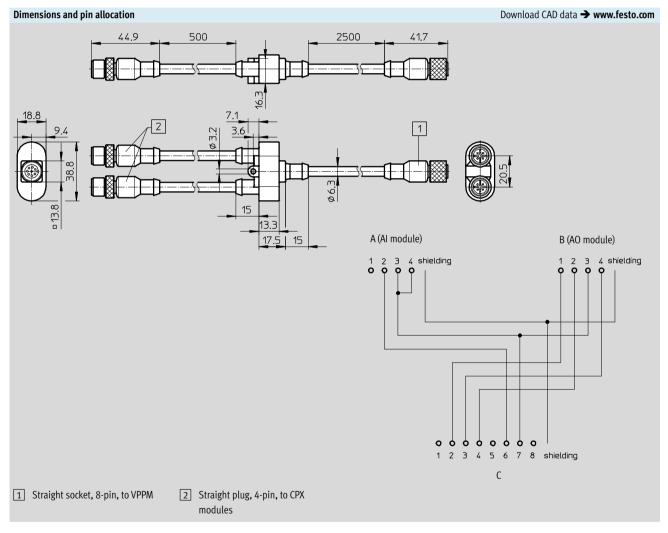
FESTO

Accessories

Connecting cable NEBV-M12G8-KD-3-M12G4

For connecting the proportional pressure regulator VPPM to the analogue input and output modules of the CPX terminal.

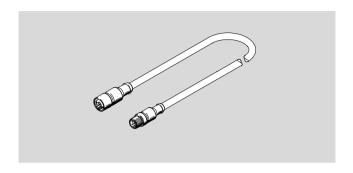


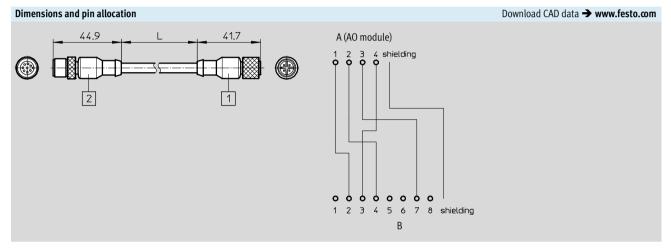


Proportional pressure regulators VPPM, NPTAccessories

FESTO

Connecting cable NEBV-M12G8-K-5-M12G4 For connecting the proportional pressure regulator VPPM to the analogue output modules of the CPX terminal.





Туре	2	1	L
NEBV-M12G8-K-2-M12G4	Straight socket, M12,	Straight plug, M12,	2 m
NEBV-M12G8-K-5-M12G4	8-pin, to VPPM	4-pin, to CPX module	5 m

Ordering data				
	Description	Part No.	Туре	
Connecting cable			Te	echnical data → Internet: plug socket with cable
	Straight socket, 8-pin, M12	2 m	525616	SIM-M12-8GD-2-PU
		5 m	525618	SIM-M12-8GD-5-PU
		10 m	570008	SIM-M12-8GD-10-PU
	Angled socket, 8-pin, M12	2 m	542256	NEBU-M12W8-K-2-N-LE8
		5 m	542257	NEBU-M12W8-K-5-N-LE8
		10 m	570007	NEBU-M12W8-K-10-N-LE8
	One straight socket, 8-pin, and one straight plug, 4-pin	2 m	553575	NEBV-M12G8-K-2-M12G4
STATE OF THE STATE		5 m	553576	NEBV-M12G8-K-5-M12G4
What have been seen as a second	One straight socket, 8-pin, and two straight plugs, 4-pin		547888	NEBV-M12G8-KD-3-M12G4
Setpoint module				Technical data → Internet: mpz
	Setpoint module for generating 6 + 1 analogue voltage signals	etpoint module for generating 6 + 1 analogue voltage signals		