





Solutions For Gold Mining

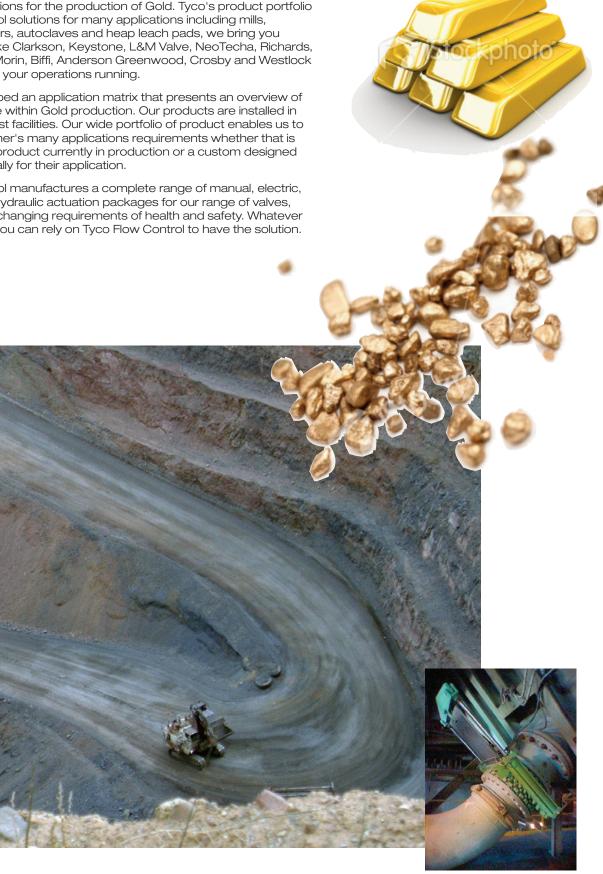


# Golden Solutions ....

Tyco Flow Control can deliver a package of proven isolation, control and automation solutions for the production of Gold. Tyco's product portfolio offers flow control solutions for many applications including mills, cyclones, smelters, autoclaves and heap leach pads, we bring you trusted brands like Clarkson, Keystone, L&M Valve, NeoTecha, Richards, KTM, Vanessa, Morin, Biffi, Anderson Greenwood, Crosby and Westlock Controls to keep your operations running.

We have developed an application matrix that presents an overview of our products use within Gold production. Our products are installed in the world's largest facilities. Our wide portfolio of product enables us to solve our customer's many applications requirements whether that is with a standard product currently in production or a custom designed product specifically for their application.

Tyco Flow Control manufactures a complete range of manual, electric, pneumatic and hydraulic actuation packages for our range of valves, which meet the changing requirements of health and safety. Whatever the application, you can rely on Tyco Flow Control to have the solution.



# ... global reach, local presence





 Reno, Nevada, USA Clarkson, L&M Valve, Rovalve Products



2. Stafford, Texas, USA
Anderson Greenwood, Crosby,
Varec and Yarway Products



3. Birmingham, Alabama, USA Morin Products



4. Newark, New Jersey, USA Westlock Controls Products



**5. Sorocaba, Brazil** Keystone Products



6. Fiorenzuola d'Arda, Italy Biffi Products



7. Ham, France Sapag Products



8. Japan KTM Products



9. Nowra NSW, Australia Keystone Products

# Product Application Matrix

The Application Matrix helps users identify specific applications for Tyco product within conventional processing in the Gold industry.

There is seldom a single solution for a given application, due to pipe layout,

available space and the ever increasing use of automation on-site.

Technology, economies and safety within Gold production help drive innovation and improved outcomes.

Our global Gold product portfolio demonstrates this with our range of site tested and proven products.

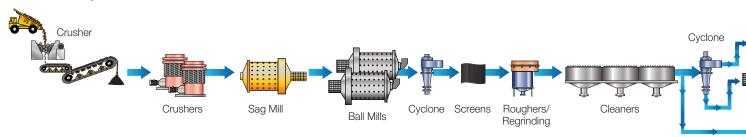
Our Tyco Mining team is always willing to work with you, combining our extensive mining

experience and flow control know-how to help you solve the toughest process applications you face.

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Brand	Design					
Butterfly		'				
Keystone	F990		•		•	
Keystone	K-LOK		•	•		
Keystone	Hi-LOK		•	•		
Keystone	611		•	•	•	
Keystone	AR1, AR2			•	•	
NeoTecha					•	
RMI						
Winn			•	•		
Sapag						
Vanessa					•	
Ball		,				
Hindle			•		•	
KTM			•		•	
Neotecha			•		•	
FCT			•		•	
Richard			•		•	
Check Valves						
Gulf	Dual Plate Wafer		•	•	•	
Prince	Wafer Swing		•	•	•	
Hancock	Swing Check			•		
Actuation		'				'
Biffi			•	•		
Keystone	79U		•	•	•	
Morin			•	•	•	
Westlock			•	•	•	
Tyco Hydraulics			•	•		

Raw Material Transportaion



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Tailings Ponds

# Product Application Matrix

			reinds	ES Raw		injection
		Den	ate ind s	Maje	Water	injection
Brand	Design					
Pinch						
Clarkson	C-Valve					
Keystone						
Knife Gate and Slurry	y Valves					
Keystone	F952		•	•	•	
Keystone	955		•	•		
Rovalve	S20		•	•		
Rovalve	S17		•	•	•	
Clarkson	KGD		•	•	•	
Clarkson	KGA		•	•	•	
Clarkson	KGF-HP			•		
Clarkson	KGF			•		
L&M	M145/345/202		•	•		
Line Blind						
Clarkson	KLB, RGA					
Control Valves						
Clarkson	C-Valve					
KTM	Single V, Dual V					
Keystone	F634,635,637,638					
Keystone	F955-V					

# Crusher Crushers Sag Mill Ball Mills Cyclone Screens Roughers/ Regrinding

Raw Material Transportaion

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Cycle	ggte <sup>s</sup>	ine ine	additive	to Hop	Je. Silli	D. Sale	io vary	S. Sto	Se's Will	Alog	KIO.	Str. This	Thick	riller .	Call	100g	is Hea	e. Acid	A. Sted	Pecition 1	distriction	<b>Valid</b>	Paste.
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Tailings Ponds

# Rotary Valves

Valves for the control and isolation of slurries throughout the copper process. Our installed base and experience over many years of operation and product improvement ensures the right valve for every application.



# Wafer Style **Resilient Seated Butterfly Valve**

Brand: Keystone

Size, inches [mm]: 1 to 24 [40 to 600]

Pressure, psi [kPa]: Up to 235 [1600]

Temperature, °F [°C]: Up to 300 [150]

ASME 125, 150

- · Wafer style body.
- Bi-directional, bubble tight resilient seated valve.
- Top and bottom inboard bearings.
- · Super duplex trim.
- wafer style body bi-directional bubble tight shut-off.



**Lugged Style Resilient Seated Butterfly Valve** 

Brand: Keystone

Size, inches [mm]: 1 to 24 [40 to 600]

Pressure, psi [kPa]: Up to 235 [1600]

Temperature, °F [°C]: Up to 300 [150]

Flanges: ASME 125, 150

# Features:

- Lugged style bi-directional, bubble tight resilient seated valve.
- Top and bottom inboard bearings.
- · Super duplex trim.
- One piece thin stainless steel disc.
- · Compact, light weight lugged style body bi-directional bubble tight shut-off.



**Double Flanged Butterfly Valve** 

Brand: Keystone

Size, inches [mm]: 24 to 68 [600 to 1200]

Pressure, psi [kPa]: 150 [1000]

Temperature, °F [°C]: Up to 200 [120]

Flanges: ASME 150, AS 2129

# Features:

- Double flanged body.
- Bi-directional, bubble tight resilient seated valve.
- Top and bottom inboard bearings.
- One piece through shaft.



# **PTFE Lined Butterfly Valve**

Brand/Model: NeoTecha, PTFE/PFA

Size, inches [mm]: 11/2 to 36 [40 to 900]

Pressure, psi [kPa]: Up to 150 [1000]

Temperature, °F [°C]: Up to 400 [200]

Flanges: ASME 150, AS 2129

# Features:

- PTFE lined internals.
- Utilizes mechanical stem seal.
- Wide PTFE sealing face.
- · Suitable for shut-off or control of highly corrosive media.



# **High Performance Butterfly Valve**

Brand/Model: Keystone, K-LOK

Size, inches [mm]: 2 to 36 [50 to 900]

Pressure, psi [kPa]: 740 [5100]

Temperature, °F [°C]: Up to 1000 [535]

Flanges: ASME 150, 300, AS 2129

- · Double offset disc-stem for reduced opening/closing torque.
- Range of interchange seat options.
- Cast steel or SS body.
- · R.T.F.E. seats.
- U.H.M.W.P.E. seats.

- One piece thin stainless steel disc.
- · Compact, light weight



# High Performance in Exotic Materials Butterfly Valve

Brand/Model: Keystone, K-LOK

Size, inches [mm]: 2 to 36 [50 to 900]

Pressure, psi [kPa]: 740 [5100]

Temperature, °F [°C]: Up to 995 [535]

Flanges: ASME 150, 300, AS 2129

# Features:

- Alloy 2205 Duplex R.T.F.E. Seat
- Alloy 20
   R.T.F.E. Seat
- Hastelloy® C276
   R.T.F.E. seat
- SMO 254 R.T.F.E. seat



# Light/Medium Duty Control Valve

Brand/Model: Keystone F634

Size, inches [mm]: 1 to 24 [40 to 600]

Pressure, psi (kPa): 285 [1960]

Temperature °F [°C]: 445 [230]

Flanges: ASME B16.5, Class 150

# Features:

- Wafer style body
- Robust Construction
- Bi-direction isolation
- Adjustable gland packing
- Fully reparable asset with replaceable internals
- Available in various coating options to improve performance



Extended Body Heavy Duty Control Valve

Brand/Model: Keystone, F638

Size, inches [mm]: 3 to 24 [80 to 600]

Pressure, psi [kPa]: 1480 [10,210]

Temperature, °F [°C]: Up to 450 [230]

Flanges: ASME 150, 300, 600

# Features:

- Series 2 and Series E extended body design protects downstream pipeline.
- Replaceable liner.
- Choice of trim options.
- Modular actuator mounting.



# Rotary Process Valve

Brand/Model: Vanessa, Series 30,000

Size, inches [mm]: 3 to 142 [80 to 3600]

Pressure, psi [kPa]: 2250 [15,513]

Temperature, °F [°C]: Up to 1500 [815]

Flanges: ASME 150, 300, 600, 900

# Features:

- Unique triple offset metal seated valve.
- Zero leakage.
- One piece cast body.
- Stellited seat standard.
- Full range of actuators available.



### **V-Port Control Valve**

Brand/Model: KTM, V-Ball

Size, inches [mm]: 1 to 8 [25 to 200]

Pressure, psi [kPa]: 740 [1965]

Temperature, °F [°C]: Up to 500 [260]

Flanges: ASME 150, 300

- Full and reduced bore designs.
- V-Notch design allows equal percentage characteristics for precise control.
- One piece body design.

# Knife Gate Valves

Heavy duty knife gate isolation valves for the heaviest copper slurries. Actuated solutions for all plant conditions make us your first choice.



# Uni-directional Knife Gate Valve

Brand/Model: Keystone, F951, F952

Size, inches [mm]: 2 to 24 [50 to 600]

Pressure, psi [kPa]: 150 [1000]

Temperature, °F [°C]: Up to 446 [230]

Flanges: ASME, AS 2129

# Features:

- Wafer and lugged body.
- Self aligning gland box.
- One piece cast body and chest.
- Stainless steel valve body and trim.



# Uni-directional Knife Gate Valve

Brand/Model: Rovalve, S20

Size, inches [mm]: 2 to 36 [50 to 900]

Pressure, psi [kPa]: 150 [1000]

Temperature, °F [°C]: -20 to 883 [-29 to 455]

Flanges: ASME, AS 2129

# Features:

- Cast stainless steel body.
- Shut-off to MSS SP-81.



# Bi-directional Edge Seal Knife Gate Valve

Brand/Model: Rovalve, PCS17

Size, inches [mm]: 2 to 24 [50 to 600]

Pressure, psi [kPa]: 150 [1000]

Temperature, °F [°C]: -20 to 400 [-29 to 205]

Flanges: ASME, DIN, PN

# Features:

- Field replaceable one piece seat.
- Four post yoke.
- Bi-directional shut-off.
- Integral packing support bar with metal substrate.



# Heavy Duty Slurry Isolation Valve

Brand/Model: Clarkson, KGA

Size, inches [mm]: 3 to 60 [80 to 1525]

Pressure, psi [kPa]: 100 [690]

Temperature, °F [°C]: Up to 300 [150]

Flanges: ASME, AS 2129

# Features:

- Bi-directional shut-off.
- Heavy duty slurry valve.
- Replaceable full port elastomer sleeves.
- No metal parts in the flow path (open position).



# Heavy Duty Slurry Isolation Valve

Brand/Model: Clarkson, KGD

Size, inches [mm]: 2 to 24 [50 to 600]

Pressure, psi [kPa]: 200 [1380]

Temperature, °F [°C]: Up to 300 [150]

Flanges: ASME, AS 2129, PN

- Bi-directional shut-off.
- · Wafer style body.
- Replaceable full port elastomer sleeves.
- No metal parts in the flow path.



# High Pressure Slurry Isolation Valve

Brand/Model: Clarkson, KGF (HP)

Size, inches [mm]: 3 to 36 [80 to 900]

Pressure, psi [kPa]: 740 [5110]

Temperature, °F [°C]: Up to 300 [150]

Flanges: ASME, AS 2129

# Features:

- Bi-directional shut-off.
- Heavy duty slurry valve.
- Replaceable full port elastomer sleeves.
- No metal parts in the flow path open position.



# Polymer Lined Knife Gate Valve

Brand/Model: L&M Valve, M345 (HP)

Size, inches [mm]: 2 to 60 [50 to 1525]

Pressure, psi [kPa]: 1200 [8270]

Temperature, °F [°C]: -20 to 350 [-29 to 180]

Flanges: ASME, AS2129

# Features:

- Three piece replaceable polymer liner.
- Bi-directional flow.
- Full port design.



# **Pinch Valve**

Brand/Model: Keystone, F639

Size, inches [mm]: 1 to 40 [25 to 1000]

Pressure, psi [kPa]: 150 [1000]

Temperature, °F [°C]: 450 [230]

Flanges: ASME 150, AS2129

# Features:

- Rugged design slurry control valve.
- Full bore design.
- · Bi-directional shut-off.
- A range of sleeve materials available.



# Slurry Modulating Control Valve

Brand/Model: Clarkson, "C" Valve

Size, inches [mm]: 1 to 10 [25 to 250]

Pressure, psi [kPa]: 100 [150]

Temperature, °F [°C]: Up to 300 [150]

Flanges: ASME, AS 2129

# Features:

- Designed specifically for slurry throttling.
- No metal parts in flow path.
- Abrasive resistant elastomer sleeve.



# Prince Wafer Swing Check Valve

Brand/Model: Clarkson, "C" Valve

Size, inches [mm]: 2 to 36 [50 to 900]

Pressure, psi [kPa]: 150 to 740 [1034 to 5102]

Temperature, °F [°C]: Up to 1000 [538]

Flanges: ASME 125-300

- Wafer design reduces unnecessary weight.
- Available in metal and resilient seats.
- External spring available to remove spring from flow path.

# Actuators, Controls & Process Automation

We offer everything from simple on/off isolation, to modulating process control and extend through to complete networked solutions using any of the network protocols.









# **Pneumatic Actuators**

Brands: Keystone, Morin, Biffi

Type: Double acting Spring return

Torque, lbf-ft [Nm]: Up to 221,250 [299,976]

Temperature, °F [°C]: Up to 200 [90]

Pressure, psi [kPa]: Up to 150 [1050]

# **Electric Actuators**

Brands: Keystone, Biffi

Type: 1/4 turn Multi turn

Torque, lbf-ft [Nm]: Up to 1593 [2160]

Temperature, °F [°C]: -40 to 150 [-40 to 60]

Voltage: Single and three phase

# **Hydraulic Actuators**

Brands: Keystone, Morin, Tyco

Type: Linear 1/4 turn

Torque, lbf-ft [Nm]: Up to 20,000 [27,116]

Temperature, °F [°C]: -20 to 212 [-30 to 100]

Pressure, psi [kPa]: Up to 1500 [10,345]

# **Positioners**

Brands:

Keystone, Westlock Controls

Type: Analogue Programmable

Input Current: 4-20 mA

Temperature, °F [°C]: -40 to 185 [-40 to 85]

Pressure, psi [kPa]: Up to 120 [827]









	H1	HSE	DP	PA	SDS	AS-i® Interface		
Typical Applications:	Process industry, smart instrumentation, factory automation	Process industry, factory automation	Process industry, factory automation	Process industry, smart instrumentation	Process industry, factory automation	Process industry, factory automation		
Data Rates (bits/sec):	31.25k	100M	9.6K-12M	31.25k	125/250/500K	167k		
Communication technique:	Single master/multi master	Ethernet	Master/slave peer to peer	Gateway	Producer/consumer peer to peer	Master/slave		
Media access algorithm:	Token passing	Token passing	Token passing	Token passing	CSMA/CD/NDA	Cyclic polling		
Supported media:	Optical fibre, radio propagation (planned), twisted pair	Optical fibre, radio propagation (planned), twisted pair	Optical fibre, twisted pair	Twisted pair	Optical fibre, twisted pair	Pair		
Maximum number of nodes:	32 per segment	-	127 per network	32 per segment	64 per network	62 per network		
Deterministic:	Yes	Yes	Yes	Yes	Yes	Yes		
Intrinsic safety:	Yes	No	No	Yes	No	No		
Bus powered:	Yes	No	No	Yes	No	Yes		
ASIC available:	Planned	Planned	Yes	Yes	Yes	Yes		
Physical-layer standard:	IEC 61158-2 IEC 61784	IEC 61158	IEC 61158 IEC 61784	IEC 61158-2 IEC 61784	IEC 62026-3	IEC 62026-2		
Applicable standards:	IEC 1158 ISA S50	IEC 1158 ISA S50	EN 50170 (part 2) DIN 19245	DIN 19245	ISO 11898	IEC 947-5-2D, EN 60947, DIN VDE 0660/208		

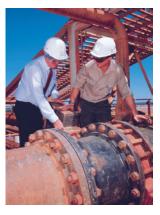
# Notes:

Profibus-DP also has an extended command set called DPV1, described in extensions to EN 50170, Version 1.0, November 1996. DeviceNet and SDS are application-layer utilities that use CAN for the physical layer. CSMA/CD: Carrier sense multiple access/collision detection; NDA: nondestructive bit wise arbitration.

H1 and H2 are Foundation Fieldbus terms that the IEC does not use.

# Service Solutions

Tyco Flow Control has a dedicated team of flow control equipment repair specialists. We can offer you an unrivaled network of strategically located service centers across the Americas to maintain all types and brands of process equipment.



# **Valve and Actuator** Repairs

Remove, overhaul, install and re-commission.

Documentation - the entire repair process of each valve is documented and dispatched with a detailed report.



# **Control Valves**

Support of all common interfaces (PROFIBUS, DeviceNet™ and AS-i®).

Loop check.

Calibration, reconditioning and testing.

Trouble shooting.



# Instrumentation

Servicing and calibration devices such as pH, temperature, flow, conductivity, and pressure.

Most voltages/pressures.

Trouble shooting.



# Safety Relief Valves

Repair and service all manufacturers' safety relief valves from steam, gas, air and liquid service.

Accredited testing facility.

Pilot operated - both soft seat and hard seat.

Direct spring - conventional or balanced.

Tank vacuum/pressure relief.

Safety selector valves.

Anderson Greenwood and Crosby repair and testing center.

Workshop or on-site testing, repairs and calibration.



**ISO and NATA Pressure** 

Pressure test to most international API and ASME standards.



# **Pump Equipment**

This includes the, supply and retro-fit of high efficiency impellers, upgrading of wet end materials.

Components and sealing devices.

Additional services include hard facing and metal spraying to increase resistance to erosion and corrosion.



# Pneumatic / Hydraulic Equipment

The complete refurbishment and servicing of hydraulic pumps, motors and power packs, along with linear actuators including seals, piston rods and re-chroming.



# **Field Services**

Installation, commissioning, service, repair and on-going maintenance.

Repacking.

Calibration.

In-situ safety relief valve.

Testing ASME I.

In-situ valve lapping.

Emissions monitoring.



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