

Bleeding and Venting Valves

Combined Bleeding and Venting Valves EB 1.85

Epoxy-coated Cast Valve for Waste Water



Technical Data

Connection DN	50 - 200
Connection G	2
Nominal Pressure PN	10 - 16
Operating Pressure	0.3 - 16 bar
Flow Rate	venting up to 4200 Nm ³ /h bleeding up to 4100 Nm ³ /h working venting up to 32 Nm ³ /h
Temperature	70 °C
Medium	wastewater and sewage

Description

Bleeding and venting valves remove air or gases from systems or pipelines without requiring an external energy input. When a system is drained they act as venting valves.

EB 1.85 is a combined start-up and continuous bleeding and venting valve with float control. During start-up a large quantity of air is removed at low pressure via a large cone. If the ventilator is closed and further small quantities of air occur in continuous operation, an additional small seat opens and removes the air present. The large cone does not open until the level drops and pressure decreases at the same time. In the case of underpressure the valves open immediately. The minimum pressure for the valve seal is 0.3 bar.

The EB 1.85 is a float-controlled bleeding and venting valve for wastewater and sewage as well as for foaming media. An enlarged float housing prevents contact between the wastewater and the upper section of the closing mechanism. The housings are made of spheroidal graphite iron with a continuous epoxy coating and are therefore outstandingly well protected. The valve cone is soft-sealed.

The upper and lower sections of the valve unit are each connected by means of only 4 screws. Maintenance work can be performed rapidly and without the need for special tools.

Standard

- » spheroidal graphite iron with an epoxy coating
- » float made of stainless steel
- » purging connection in galvanised brass

Options

- » purging connection in stainless steel
- » shock pressure attenuation by anti-shock-system for closing smoothly and controlled
- » degassing connection designed as a plastic manifold for specific removal of exhaust air
- » special designs on request

Operating instructions, know how and safety instructions must be observed. All the pressure has always been indicated as overpressure. We reserve the right to alter technical specifications without notice.



Air Flow Rate [m³/h] at 0°C, 1013 mbar, Nominal Pressure PN for standard design

	ΔP bar	nominal diameter						
		G 2	DN 50	DN 65	DN 80	DN 100	DN 150	DN 200
bleeding	0.05	75	200	200	700	700	1600	1600
	0.1	110	260	260	1000	1000	2300	2300
	0.3	180	480	480	1750	1750	4100	4100
start-up venting	0.05	75	200	200	800	800	1500	1500
	0.1	100	260	260	1150	1150	2250	2250
	0.3	195	500	500	1900	1900	4200	4200
continuous venting	2	3.5	3.5	3.5	4.5	4.5	6.5	6.5
	4	7	6.5	6.5	7	7	13	13
	6	9.5	7.5	7.5	10	10	18	18
	8	14	12	12	16	16	28	28
	10	16	13	13	18	18	32	32
	16	25	20	20	30	30		
nom. press.	PN	16	16	16	16	16	10	10

Air Flow Rate [m³/h] at 0°C, 1013 mbar, Nominal Pressure PN with anti-hammer system

	ΔP bar	nominal diameter						
		G 2	DN 50	DN 65	DN 80	DN 100	DN 150	DN 200
bleeding	0.05	75	200	200	450	450	1200	1200
	0.1	100	300	300	650	650	1650	1650
	0.3	180	480	480	1150	1150	2800	2800
start-up venting	0.05	4.5	8	8	18	18	40	40
	0.1	6.5	11	11	25	25	60	60
	0.3	11	20	20	45	45	110	110
continuous venting	2	3.5	without continuous venting					
	4	7						
	6	10						
	8	14						
	10	18						
	16	27						
nom. press.	PN	16	10	10	10	10	10	10

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Materials

Body	spheroidal cast iron epoxy coated
Body Seal	NBR
Internals	stainless steel / PP
Float	stainless steel
Valve Seal	NBR
Purging Valve	brass zincd, stainless steel (option)

Dimensions [mm] for sleeve connection

size	EB 1.85	EB 1.85AS*
		inlet female G 2 outlet male G 1
A	1'	1'
B	380	389
C	2'	2'
D	137	137

Weights [kg] for sleeve connection

EB 1.85	EB 1.85AS*
10.5	10.8

* with anti-hammer system

Dimensions [mm] for flange connection

size	nominal diameter DN					
	50	65	80	100	150	200
A	185	185	220	220	285	340
B	550	550	600	600	850	850
C	300	300	300	350	488	488
D	202	202	208	190	243	243

Weights [kg] for flange connection

nominal diameter DN						
50	65	80	100	150	200	
29	29	31	40	78	82	

Special designs on request.

The pressure has always been indicated as overpressure.

Mankenberg reserves the right to alter or improve the designs or specifications of the products described herein without notice.

Dimensional Drawing

